



Suruhanjaya Tenaga  
*Energy Commission*



**TENAGA NASIONAL**

# Understanding Power Quality Standards

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Distribution Division TNB

# Objectives of presentation

Understanding Power Quality,  
Power Quality Standards, EC  
Codes, Guidebooks for managing  
Power Quality

# References

The Malaysian Grid Code

The Malaysian Distribution Code

TNB's Electricity Supply Application Handbook (ESAH)

IEEE P1366 Guide for Electric Distribution Reliability Indices.

IEEE 1100 Recommended Practice for Powering and Grounding Sensitive Electronic Equipment,

IEEE 1159 Recommended Practice For Monitoring Electric Power Quality

IEEE 519 Harmonic mitigation

IEC 60364 Electrical Installations of Buildings

IEC 61000-2-X EMC

IEC 61000-3-X EMC

IEC 61000-4-X EMC

SEMI STD SEMI F42/47/49/50

ENGR Engineering Recommendation

EN 50160 Electromagnetic Environment

# Presentation contents

- Understanding Normal Utility Grade Power
- Power Quality Standards
  - Definition of Power Quality
  - Mitigation of Power Quality
- PQ & EMC Requirement for Electrical Wiring
- Management of EMC according to Malaysian Grid & Distribution Codes
- TNB's Power Quality Requirement
- TNB's Power Quality Guidebooks





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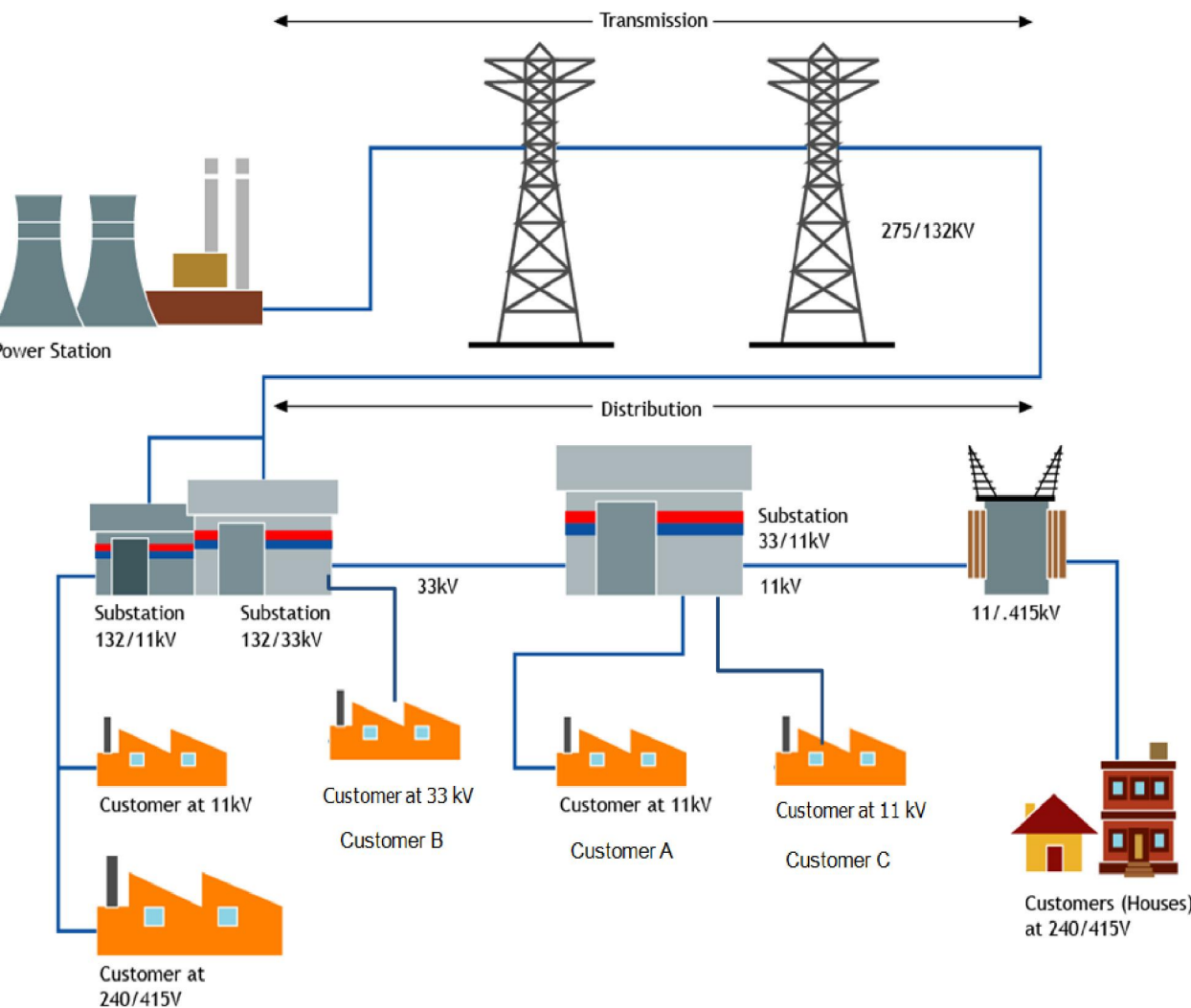


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# Understanding Normal Utility Grade Power

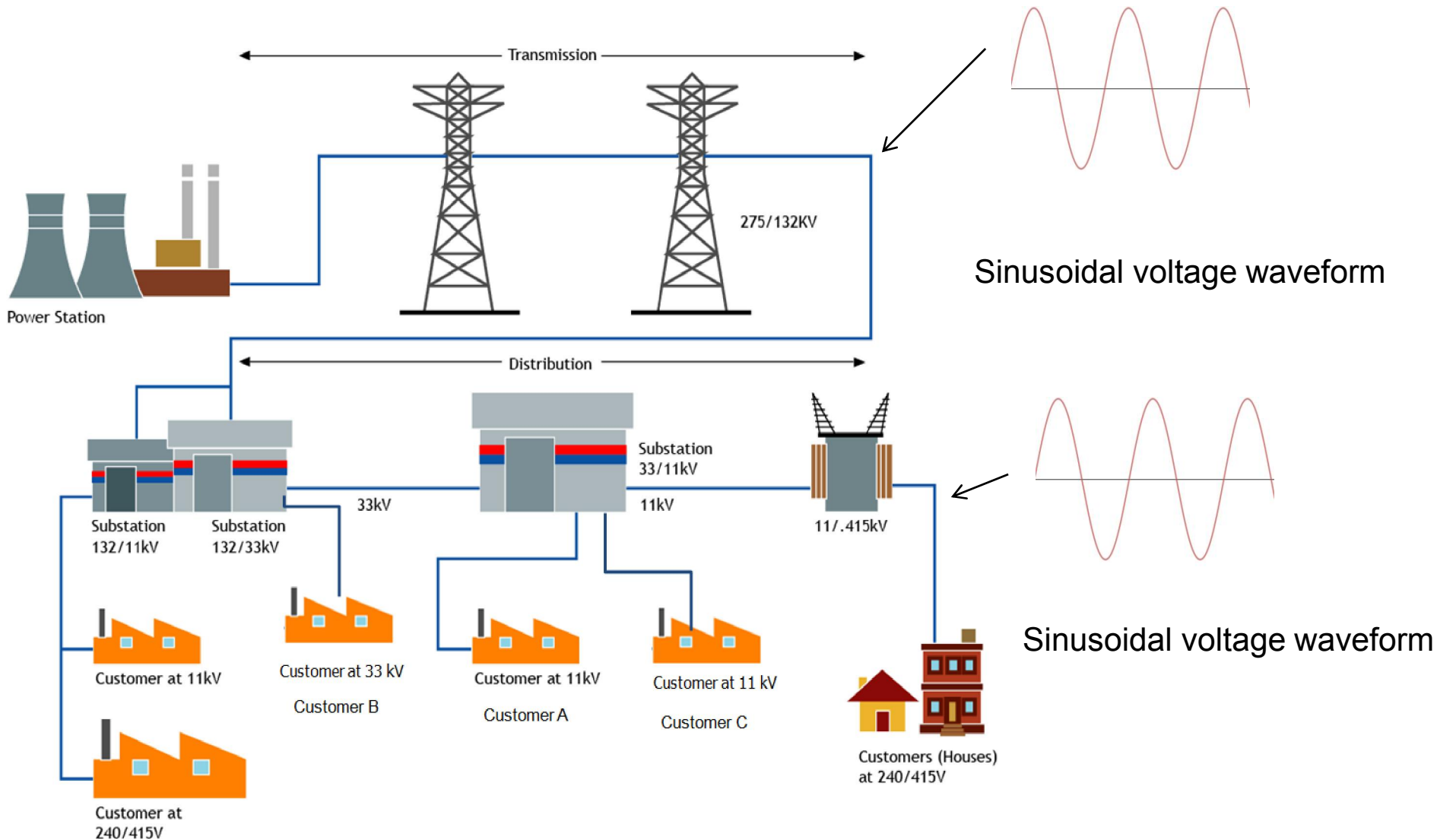
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# Power System Connection In Peninsular Malaysia

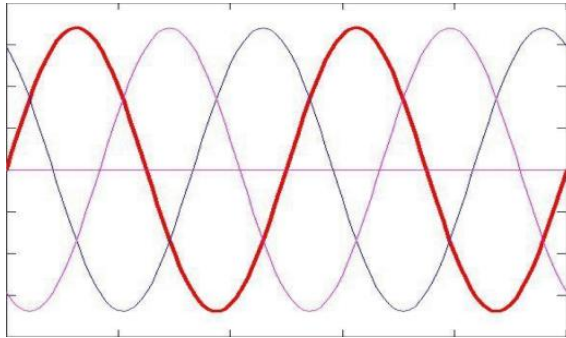


MD ranges of individual customer	Supply voltage
Up to 12 kVA	230V
12kVA to 100kVA	400V
100kVA to 1000kVA	400V
1000kVA to 5000kVA	11kV
1000kVA to 10000kVA	22kV
5000kVA to 25000kVA	33kV
Above 25000kVA	132kV , 275 kV

# Power utility provides normal utility grade power

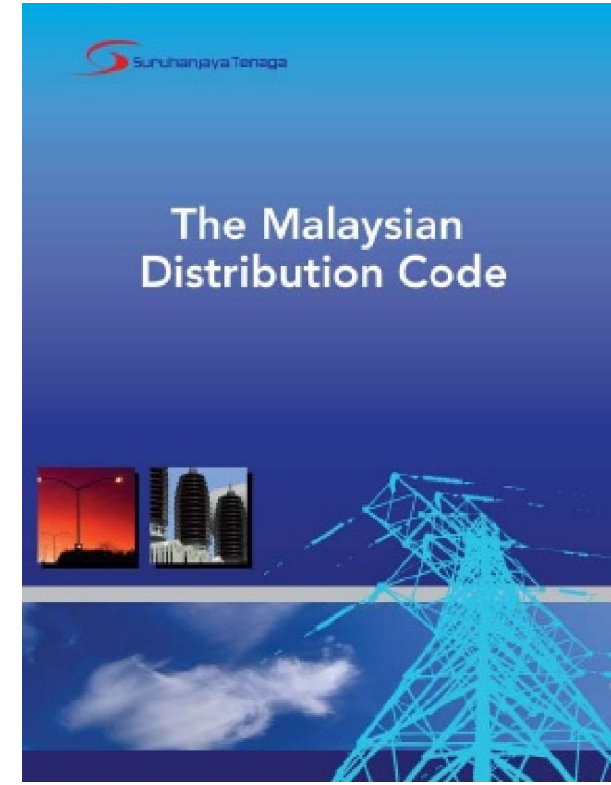
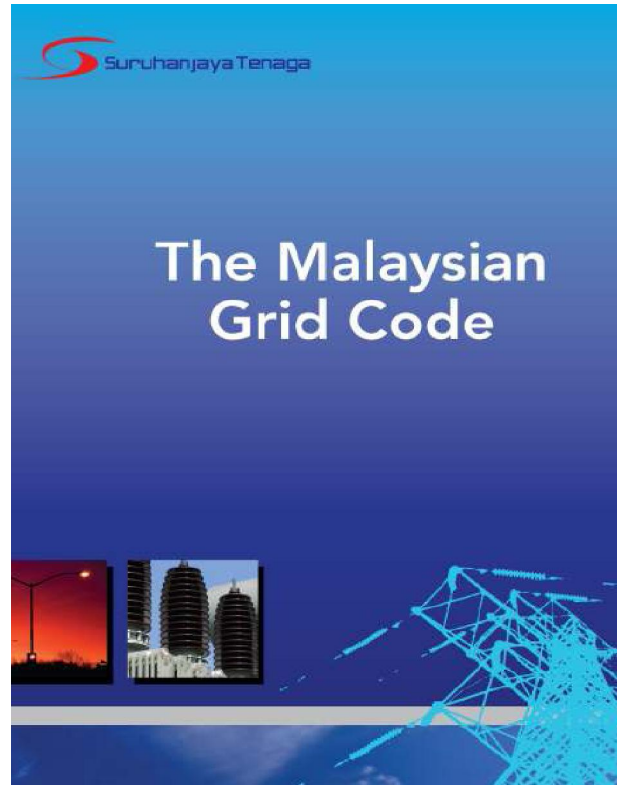


# Steady State Voltage & Frequency Regulations



Sinusoidal voltage waveform

Frequency = 50 Hz (+/- 1 %)



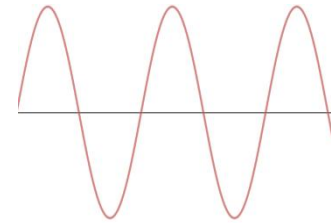
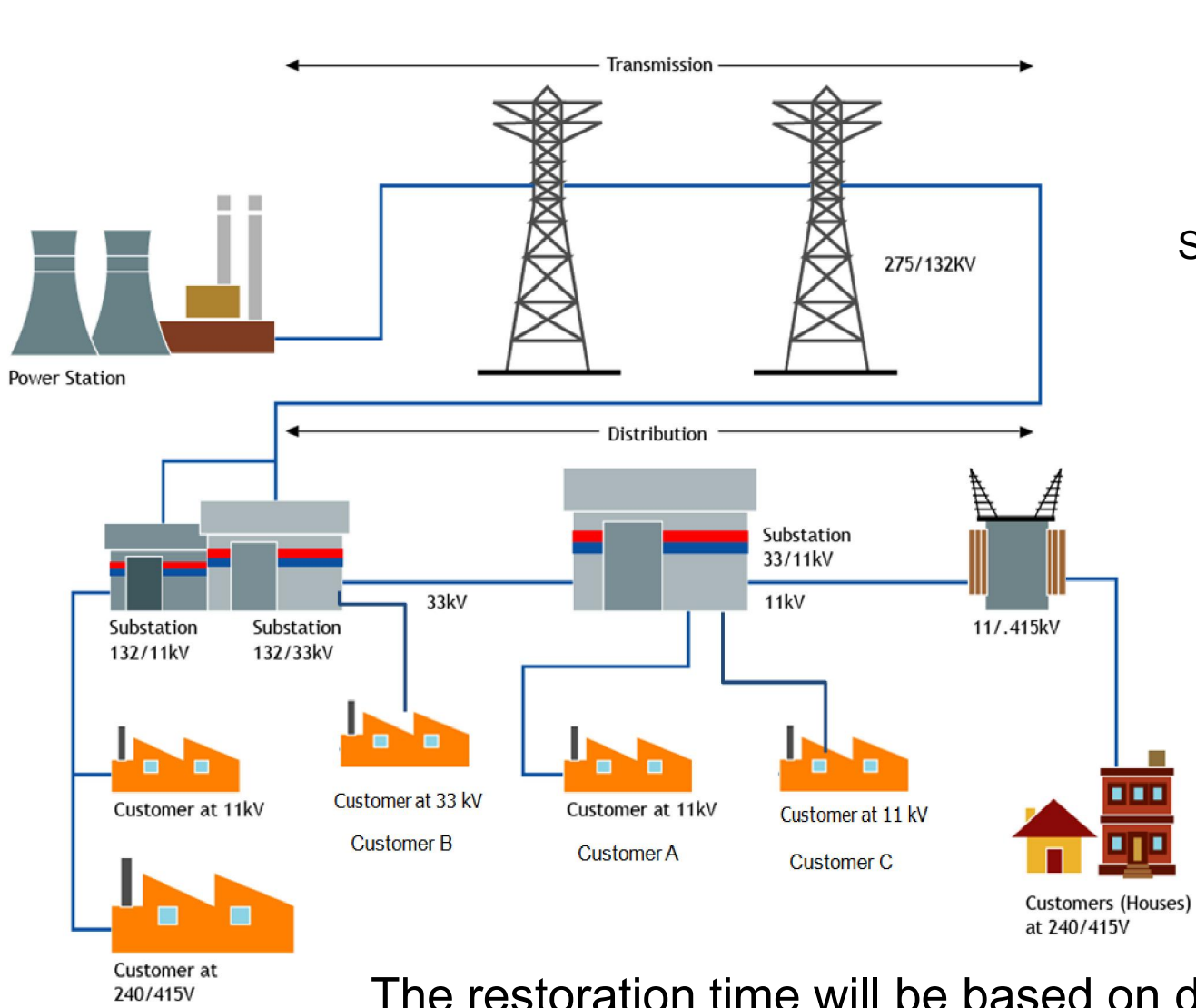
## Voltage regulations (Normal)

Voltage level	% variations
400 Volt & 230 Volt	+10 % to - 6 %
6.6, 11, 22 & 33 kV	± 5 %
132 kV & 275 kV	- 5 % to +5 %
500 kV	± 5 %

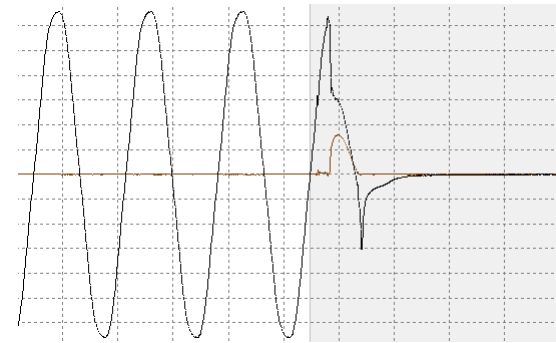
## Voltage regulations (Contingency)

Voltage level	% variations
400 Volt & 230 Volt	± 10 %
6.6, 11, 22 & 33 kV	± 10 %
132 kV & 275 kV	± 10 %
500 kV	- 10 % to 10 %

# Standard Power Reliability & Security



Sinusoidal voltage waveform



Power Outages

The restoration time will be based on defined security levels



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# Power Quality Standards

## Definition of Power Quality

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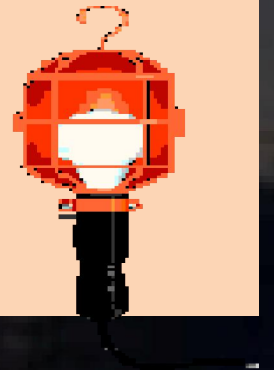
# Symptoms: Power Outage vs. Power Quality



Symptom of Power Outage  
No Electricity for more than 60 s

## Symptoms of Power Quality

- Lights blinking
- Sudden Equipment maloperation
- Sudden tripping of circuit breakers
- Premature equipment failure
- Poor performance & unexpected shutdowns
- Lost data in electronics
- Capacitor bank failure
- High ground current
- Others



# POWER QUALITY STANDARDS

IEC



IEEE



SEMI



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# Definitions of Power Quality

## **IEC 61000 Series: Power Quality (PQ):**

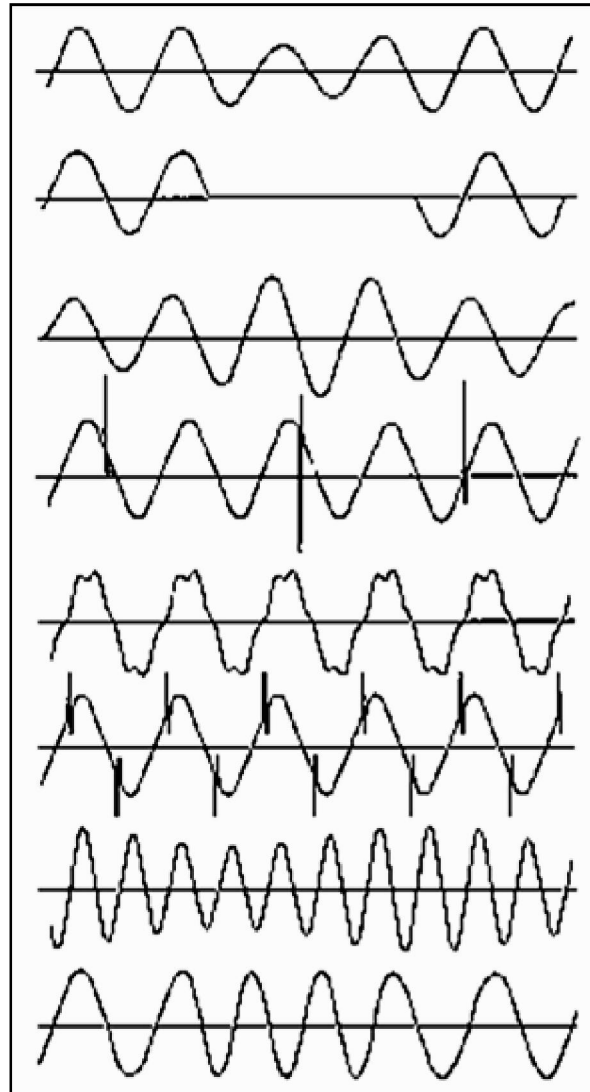
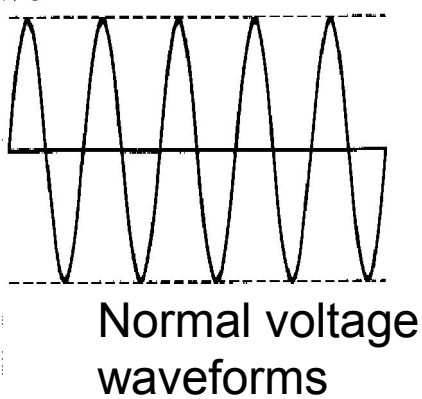
“The ability of a device, equipment or system to function satisfactorily in its electromagnetic environment without introducing intolerable electromagnetic disturbances to anything in that environment “

## **IEEE 1159:2009, IEEE 1100:2005**

### **power quality (PQ):**

The concept of powering and grounding electronic equipment in a manner that is suitable to the operation of that equipment and compatible with the supply system and other connected equipment.

# Power Quality/Voltage Disturbances



Voltage Dips / Sags

Momentary Interruptions

Swells

Transients

Harmonic Distortion

Notches

Voltage fluctuations

Frequency Deviations

# POWER QUALITY STANDARDS

IEC



IEEE



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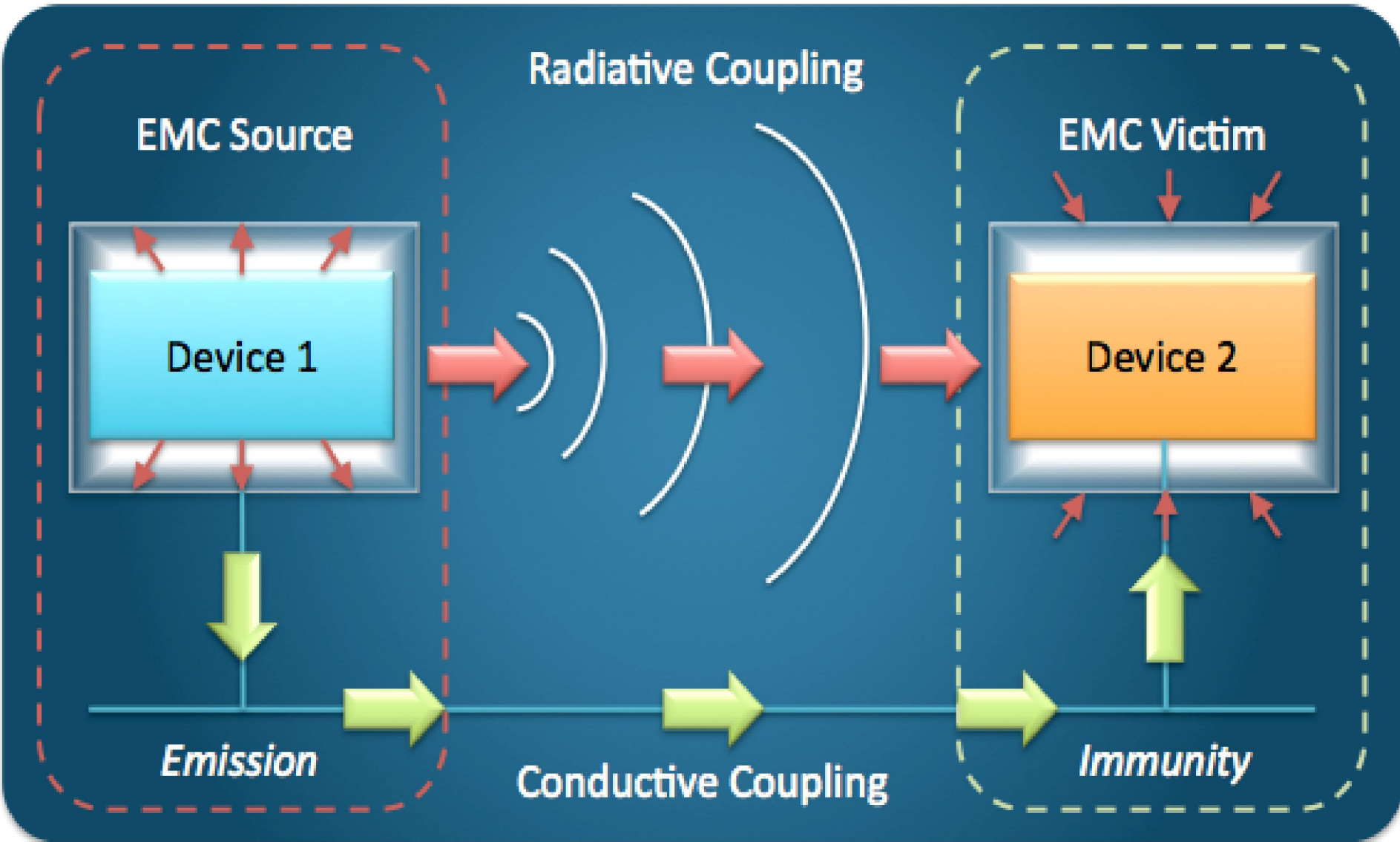
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**According to IEC, Electrical Power Quality is a compatibility problem between the source and load, not perfection of source.....**

- Power Quality or Electromagnetic compatibility (EMC) itself is defined as: "the ability of an equipment or system to function satisfactorily in its electromagnetic (EM) environment (immunity) without introducing intolerable electromagnetic disturbances to anything in that environment (emission)".

# Concept of Electromagnetic Compatibility



# Categories of EMC phenomena.



TC 77  
ELECTROMAGNETIC COMPATIBILITY (EMC)

External  
Co-ordination

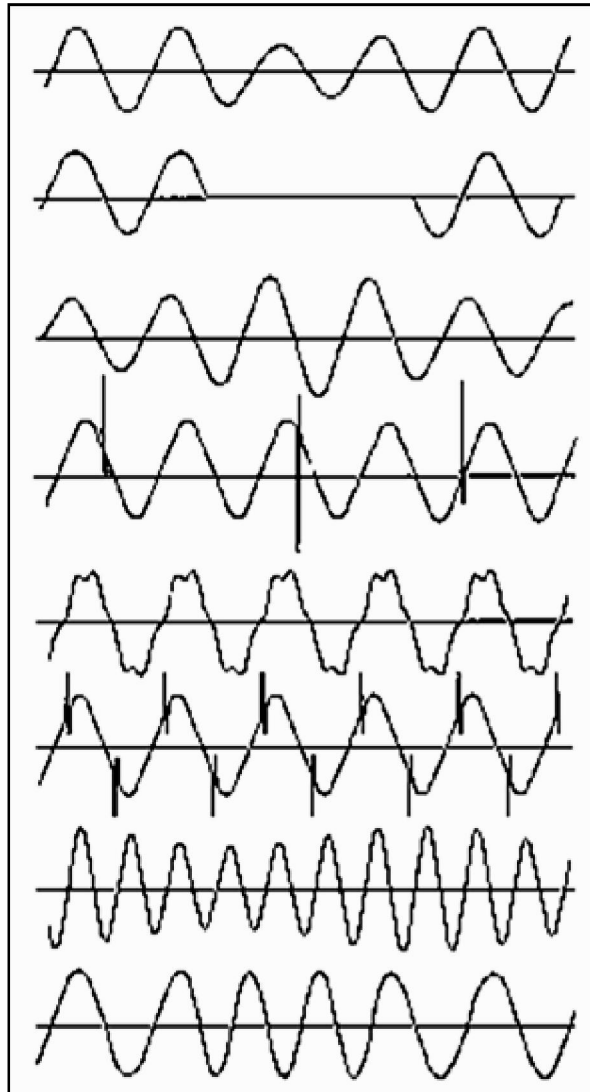
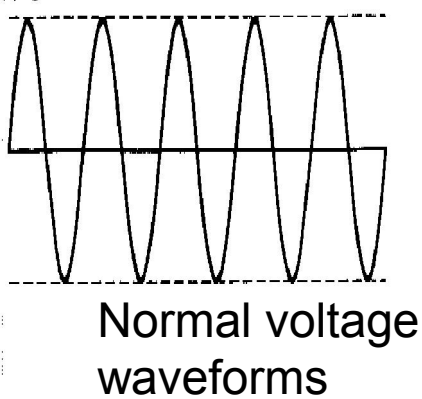
TC 77  
PARENT COMMITTEE  
General Co-ordination

SC 77A ✓  
Low Frequency  
Phenomena  
( $f < 9$  kHz)

SC 77B  
High Frequency  
Phenomena  
( $f > 9$  kHz)

SC 77C  
High-Power  
Transients

# Low Frequency Disturbances (< 9 kHz) are Power Quality Disturbances



Voltage Dips / Sags

Momentary Interruptions

Swells

Transients

Harmonic Distortion

Notches

Voltage fluctuations

Frequency Deviations

# CATEGORIES OF POWER QUALITY DISTURBANCES

## Steady state Power Quality Variations

- Harmonics distortion
- Flickers
- Voltage variations – unbalance
- Frequency variations

## Power Quality Disturbances

- Voltage sag/Voltage swell
- Transients
- Momentary interruption



# IEC 61000

## Part 1: General

- the safety function requirements (what the function does); and
- the safety integrity requirements (the likelihood of a safety function being performed satisfactorily).

## Part 2: Environment

- Description of the environment
- Classification of the environment
- Compatibility levels

## Part 3: Limits

- Emission limits
- Immunity limits (insofar as they do not fall under the responsibility of product committees)

## Part 4: Testing and measurement techniques

- Measurement techniques
- Testing techniques

## Part 5: Installation and mitigation guidelines

- Installation guidelines
- Mitigation methods and devices

## Part 6: Generic standards

**IEC Standards that  
define  
Electromagnetic  
Environment**

## **LF conducted disturbances**

### **IEC/TR 61000-2-1**

Electromagnetic compatibility (EMC) - Part 2: Environment - Section 1: Description of the environment - Electromagnetic environment for low-frequency conducted disturbances and signalling in public power supply systems

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### **IEC 61000-2-2**

Electromagnetic compatibility (EMC) - Part 2-2: Environment - Compatibility levels for low-frequency conducted disturbances and signalling in public low-voltage power supply systems

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### **IEC 61000-2-4**

Electromagnetic compatibility (EMC) - Part 2-4: Environment - Compatibility levels in industrial plants for low-frequency conducted disturbances

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### **IEC/TR 61000-2-6**

Electromagnetic compatibility (EMC) - Part 2: Environment - Section 6: Assessment of the emission levels in the power supply of industrial plants as regards low-frequency conducted disturbances

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### **IEC/TR 61000-2-8**

Electromagnetic compatibility (EMC) - Part 2-8: Environment - Voltage dips and short interruptions on public electric power supply systems with statistical measurement results

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### **IEC 61000-2-12**

Electromagnetic compatibility (EMC) - Part 2-12: Environment - Compatibility levels for low-frequency conducted disturbances and signalling in public medium-voltage power supply systems

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### **IEC/TR 61000-2-14**

Electromagnetic compatibility (EMC) - Part 2-14: Environment - Overvoltages on public electricity distribution networks

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### **IEC/TR 60725**

Consideration of reference impedances and public supply network impedances for use in determining disturbance characteristics of electrical equipment having a rated current = < 75 A per phase

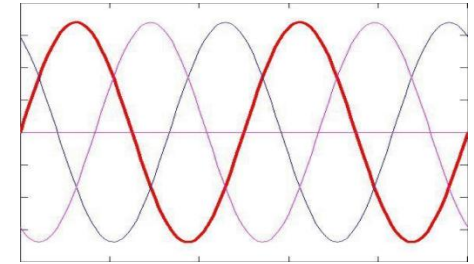
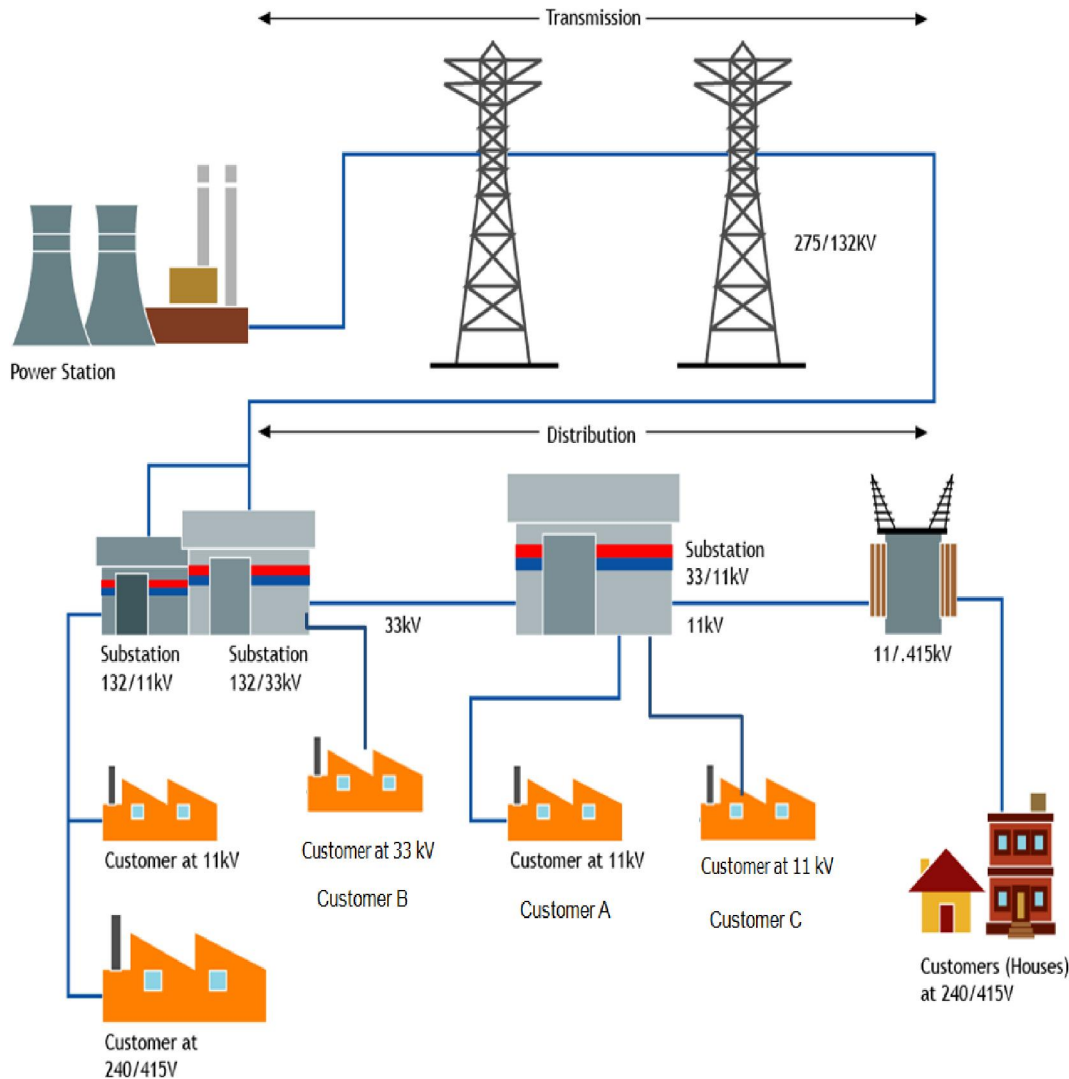
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## **LF radiated disturbances**

### **IEC/TR 61000-2-7**

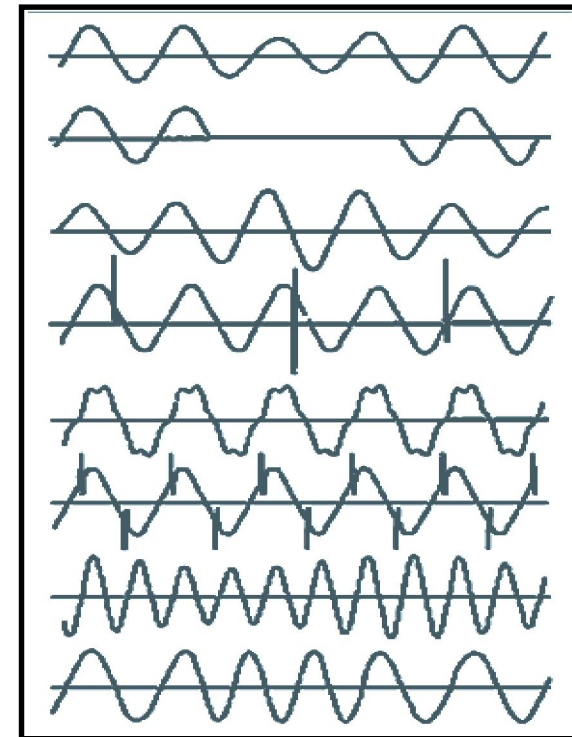
Electromagnetic compatibility (EMC) - Part 2: Environment - Section 7: Low frequency magnetic fields in various environments

# IEC 61000-2-4 : Electromagnetic Environment



Sinusoidal voltage waveform

Nonsinusoidal voltage waveforms



# IEC 61000-2-4 : Electromagnetic Environment

Supply Voltage Phenomenon	Acceptable limits	Measurement Interval
Grid frequency	49.5Hz to 50.5Hz	10 s
Slow voltage changes	230Volt $\pm$ 8%	10 min
Voltage Sags or Dips ( $\leq$ 1min)	100 times (Rural / Overhead system) 10-100 times (Urban/Underground system)	10 ms
Short Interruptions ( $\leq$ 3min)	10 to 100 times per year (under 1% of nominal)	10 ms
Transient over-voltages (line-to-ground)	Mostly < 6kV	N/A
Voltage unbalance	2%	10 min
Harmonic Voltages	8% Total Harmonic Distortion	10 min

61000-2-4/FDIS © IEC

- 7 -

## ELECTROMAGNETIC COMPATIBILITY (EMC) –

### Part 2-4: Environment – Compatibility levels in industrial plants for low-frequency conducted disturbances

#### 1 Scope

This part of IEC 61000 is concerned with conducted disturbances in the frequency range from 0 kHz to 9 kHz. It gives numerical compatibility levels for industrial and non-public power distribution systems at nominal voltages up to 35 kV and a nominal frequency of 50 Hz or 60 Hz.

Power supply systems on ships, aircraft, offshore platforms and railways are not included.

The compatibility levels specified in this standard apply at the in-plant point of coupling. At the power input terminals of equipment receiving its supply from the above systems, the severity levels of the disturbances can, for the most part, be taken to be the same as the levels at the in-plant point of coupling. In some situations this is not so, particularly in the case of a long feeder dedicated to the supply of a particular load, or in the case of a disturbance generated or amplified within the installation of which the equipment forms a part.

Compatibility levels are specified for electromagnetic disturbances of the types which can be expected at any in-plant point of coupling (IPC) within industrial plants or other non-public networks, for guidance in

a) limits to be set for disturbance emission into industrial power supply systems (including the planning levels defined in 3.1.5);

NOTE 1 A very wide range of conditions is possible in the electromagnetic environments of industrial and other non-public networks. These are approximated in this standard by the three classes described in Clause 4. However, it is the responsibility of the operator of such a network to take account of the particular electromagnetic and economic conditions, including equipment characteristics, in setting the above-mentioned limits.

b) the choice of immunity levels for the equipment within these systems.

The disturbance phenomena considered are:

- voltage deviations;
- voltage dips and short interruptions;
- voltage unbalance;
- power-frequency variations;
- harmonics up to order 50;
- interharmonics up to the 50th harmonic;
- voltage components at higher frequencies (above 50th harmonic);
- d.c. component;
- transient overvoltages.



# IEC standards that define measurement Technique/Emission

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## **LF conducted disturbances**

### **IEC 61000-4-7**

Electromagnetic compatibility (EMC) - Part 4-7: Testing and measurement techniques - General guide on harmonics and interharmonics measurements and instrumentation, for power supply systems and equipment connected thereto

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### **IEC 61000-4-15**

Electromagnetic compatibility (EMC) - Part 4: Testing and measurement techniques - Section 15: Flickermeter - Functional and design specifications

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## Emission

### LF conducted disturbances

#### IEC 61000-3-2

Electromagnetic compatibility (EMC) - Part 3-2: Limits - Limits for harmonic current emissions (equipment input current  $\leq 16$  A per phase)

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#### IEC 61000-3-3

Electromagnetic compatibility (EMC) - Part 3-3: Limits - Limitation of voltage changes, voltage fluctuations and flicker in public low-voltage supply systems, for equipment with rated current  $\leq 16$  A per phase and not subject to conditional connection

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#### IEC/TS 61000-3-4

Electromagnetic compatibility (EMC) - Part 3-4: Limits - Limitation of emission of harmonic currents in low-voltage power supply systems for equipment with rated current greater than 16 A

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#### IEC/TS 61000-3-5

Electromagnetic compatibility (EMC) - Part 3-5: Limits - Limitation of voltage fluctuations and flicker in low-voltage power supply systems for equipment with rated current greater than 75 A

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#### IEC/TR 61000-3-6

Electromagnetic compatibility (EMC) - Part 3-6: Limits - Assessment of emission limits for the connection of distorting installations to MV, HV and EHV power systems

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#### IEC/TR 61000-3-7

Electromagnetic compatibility (EMC) - Part 3-7: Limits - Assessment of emission limits for the connection of fluctuating installations to MV, HV and EHV power systems

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#### IEC 61000-3-8

Electromagnetic compatibility (EMC) - Part 3: Limits - Section 8: Signalling on low-voltage electrical installations - Emission levels, frequency bands and electromagnetic disturbance levels

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#### IEC 61000-3-12

Electromagnetic compatibility (EMC) - Part 3-12: Limits - Limits for harmonic currents produced by equipment connected to public low-voltage systems with input current  $> 16$  A and  $\leq 75$  A per phase

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# POWER QUALITY STANDARDS

IEC



IEEE



**IEEE**



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**IEEE**

# Power quality phenomena

- The term *power quality* refers to a wide variety of electromagnetic phenomena that characterize the voltage and current at a given time and at a given location on the power system.
- IEEE uses the electromagnetic compatibility approach to describe power quality phenomena. The electromagnetic compatibility approach has been accepted by the international community in International Electrotechnical Commission (IEC) standards produced by IEC Technical Committee 77.

# Principal phenomena causing electromagnetic disturbances

Group	Examples
Conducted low-frequency phenomena	Harmonics, interharmonics
	Signal systems (power line carrier)
	Voltage fluctuations
	Voltage dips and interruptions
	Voltage imbalance
	Power-frequency variations
	Induced low-frequency voltages
	DC in AC networks
Radiated low-frequency phenomena	Magnetic fields
	Electric fields
Conducted high-frequency phenomena	Induced continuous wave (CW) voltages or currents
	Unidirectional transients
	Oscillatory transients
Radiated high-frequency phenomena	Magnetic fields
	Electric fields
	Electromagnetic fields
	Continuous waves
	Transients
Electrostatic discharge phenomena (ESD)	—
Nuclear electromagnetic pulse (NEMP)	—

# POWER QUALITY STANDARDS

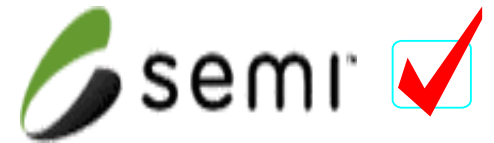
IEC



IEEE

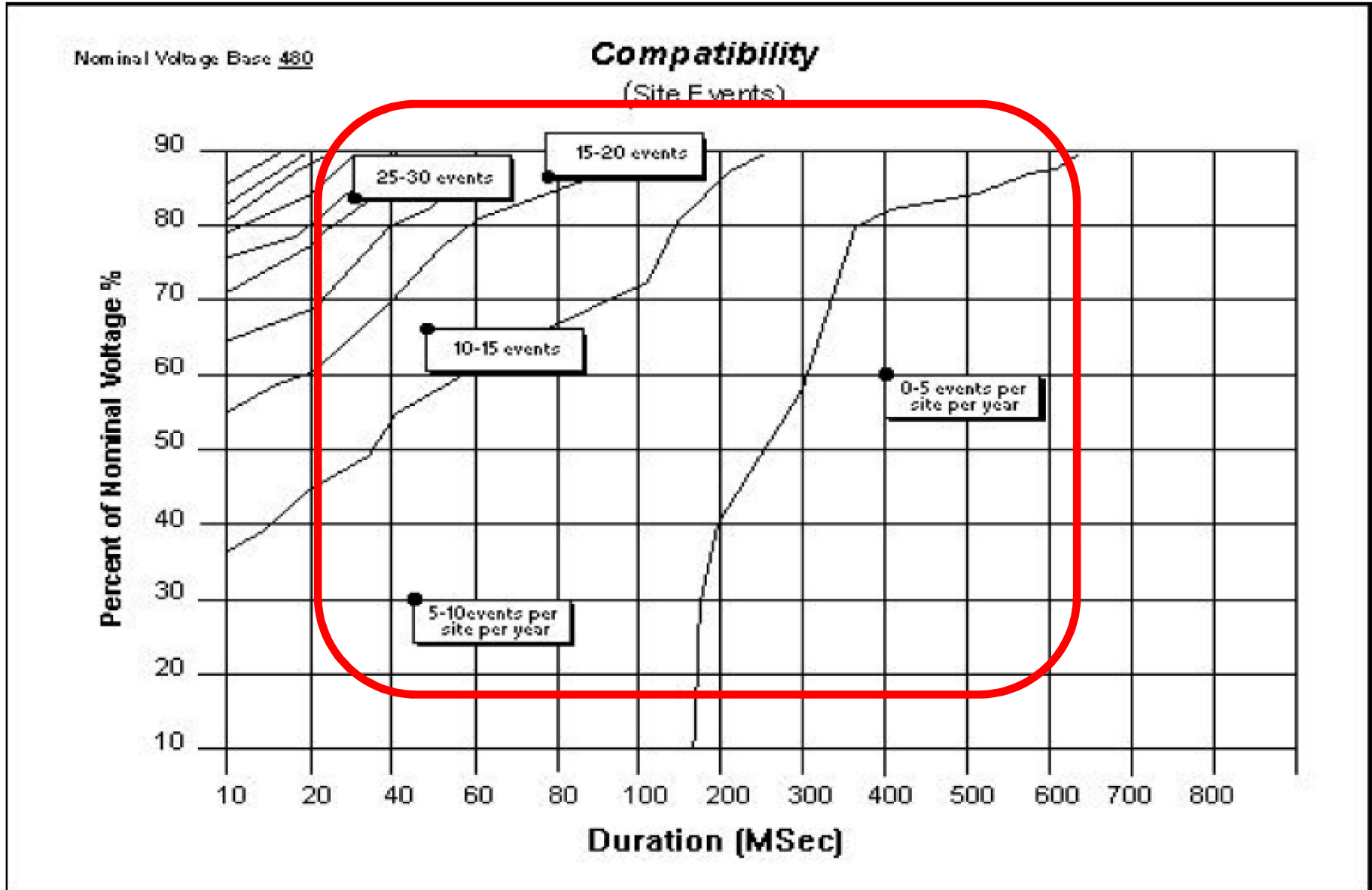


SEMI



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# SEMI F50 : Electromagnetic Environment for voltage sags





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# Power Quality Standards

## Mitigation of Power Quality

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# POWER QUALITY STANDARDS

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# Understanding EMC Testing

EMC Testing is necessary in ensuring that a device, equipment or system does not emit electromagnetic disturbances more than the levels determined in limits established by regulatory / standard bodies, and ...

at the same time it is able to withstand an expected level of electromagnetic disturbances from various sources of transient phenomena and continuous radio frequency phenomena that are present in its intended electromagnetic environment.



## **LF conducted disturbances**

### **IEC 61000-4-11**

Electromagnetic compatibility (EMC) - Part 4-11: Testing and measurement techniques - Voltage dips, short interruptions and voltage variations immunity tests

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### **IEC 61000-4-13**

Electromagnetic compatibility (EMC) - Part 4-13: Testing and measurement techniques - Harmonics and interharmonics including mains signalling at a.c. power port, low frequency immunity tests

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### **IEC 61000-4-14**

Electromagnetic compatibility (EMC) - Part 4-14: Testing and measurement techniques - Voltage fluctuation immunity test for equipment with input current not exceeding 16 A per phase

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### **IEC 61000-4-16**

Electromagnetic compatibility (EMC) - Part 4-16: Testing and measurement techniques - Test for immunity to conducted, common mode disturbances in the frequency range 0 Hz to 150 kHz

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### **IEC 61000-4-17**

Electromagnetic compatibility (EMC) - Part 4-17: Testing and measurement techniques - Ripple on d.c. input power port immunity test

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### **IEC 61000-4-27**

Electromagnetic compatibility (EMC) - Part 4-27: Testing and measurement techniques - Unbalance, immunity test for equipment with input current not exceeding 16 A per phase

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### **IEC 61000-4-28**

Electromagnetic compatibility (EMC) - Part 4-28: Testing and measurement techniques - Variation of power frequency, immunity test for equipment with input current not exceeding 16 A per phase

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### **IEC 61000-4-29**

Electromagnetic compatibility (EMC) - Part 4-29: Testing and measurement techniques - Voltage dips, short interruptions and voltage variations on d.c. input power port immunity test

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### **IEC 61000-4-30**

Electromagnetic compatibility (EMC) - Part 4-30: Testing and measurement techniques - Power quality measurement methods

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### **IEC 61000-4-34**

Electromagnetic compatibility (EMC) - Part 4-34: Testing and measurement techniques - Voltage dips, short interruptions and voltage variations immunity tests for equipment with mains current more than 16 A per phase



## **LF radiated disturbances**

### **IEC 61000-4-8**

Electromagnetic compatibility (EMC) - Part 4-8: Testing and measurement techniques - Power frequency magnetic field immunity test

## **HF conducted disturbances**

### **IEC 61000-4-4**

Electromagnetic compatibility (EMC) - Part 4-4: Testing and measurement techniques - Electrical fast transient/burst immunity test

### **IEC/TR 61000-4-5**

Electromagnetic compatibility (EMC) - Part 4-5: Testing and measurement techniques - Surge immunity test

### **IEC/TR 61000-4-6**

Electromagnetic compatibility (EMC) - Part 4-6: Testing and measurement techniques - Immunity to conducted disturbances, induced by radio-frequency fields

### **IEC/TR 61000-4-12**

Electromagnetic compatibility (EMC) - Part 1-5: General - High power electromagnetic (HPEM) effects on civil systems

### **IEC 61000-4-18**

## **HF radiated disturbances**

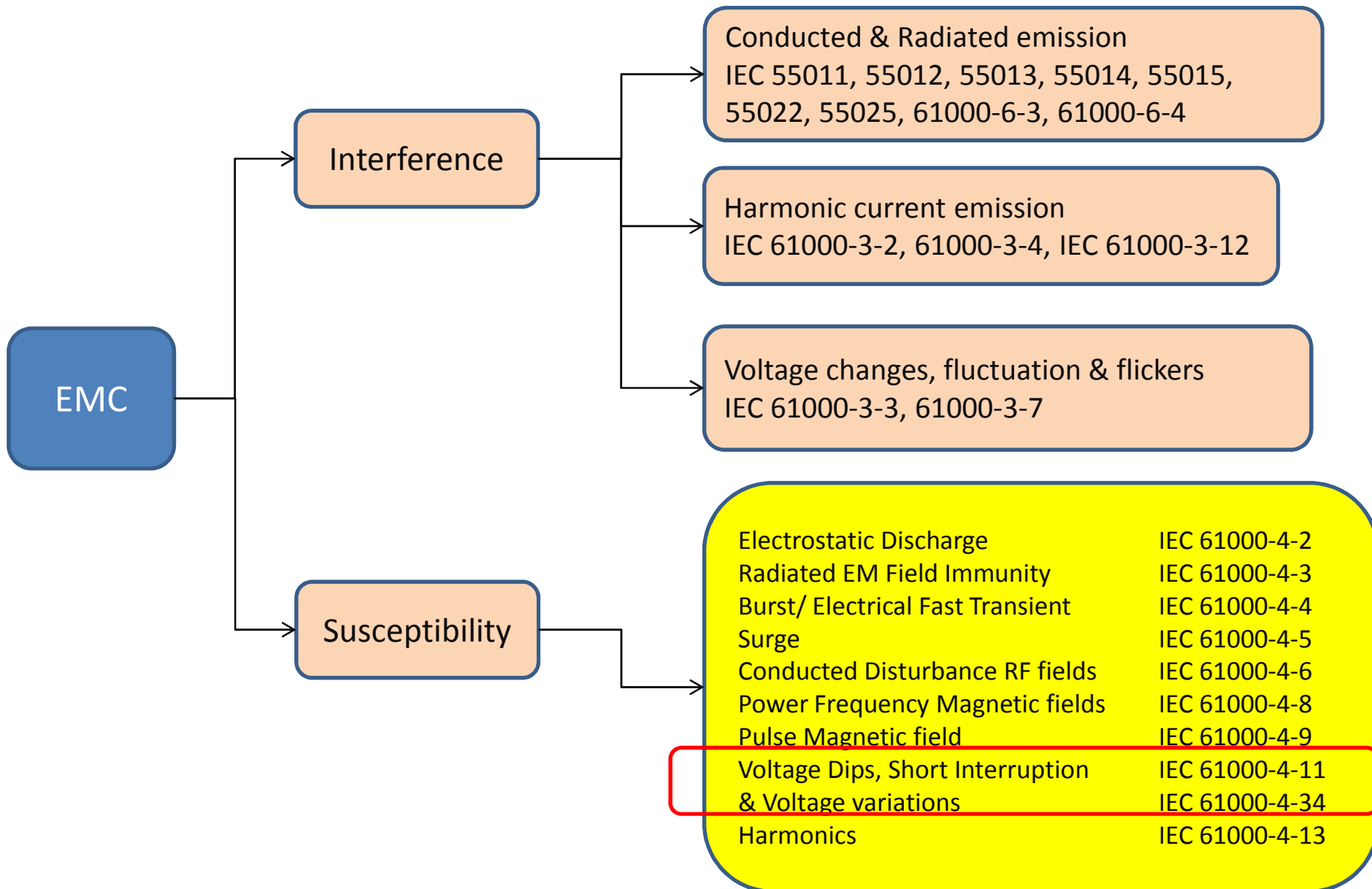
### **IEC 61000-4-3**

Electromagnetic compatibility (EMC) - Part 4-3: Testing and measurement techniques - Radiated, radio-frequency, electromagnetic field immunity test

### **IEC 61000-4-9**

Electromagnetic compatibility (EMC) - Part 4-9: Testing and measurement techniques - Pulse magnetic field immunity test

# Summary of EMC Testing



# IEC standards for Evaluating Equipment Sensitivity against voltage dips

IEC 61000-4-34 Low Frequency Phenomena  
(International Electrotechnical Commission)

IEC 61000-4-11 is Intended to be used for  
Equipment LESS Than 16A

IEC 61000-4-34 is Intended to be used for  
Equipment GREATER Than 16A

The Intent of IEC 61000-4-11 and -34 is to  
define Voltage Dip Test Levels, not for  
Specific Types of Equipment, but Attempts to  
Define the Environment of the Equipment

IEC 61000-4-34 applies to Equipment over  
16A and IEC 61000-4-11 for Equipment  
Under 16A

NORME  
INTERNATIONALE  
INTERNATIONAL  
STANDARD

CEI  
IEC

61000-4-34

Première édition  
First edition  
2005-10

PUBLICATION FONDAMENTALE EN CEM  
BASIC EMC PUBLICATION

Compatibilité électromagnétique (CEM) –

Partie 4-34:

Techniques d'essai et de mesure –  
Essais d'immunité aux creux de tension,  
coupures brèves et variations de tension  
pour matériel ayant un courant appelé  
de plus de 16 A par phase

Electromagnetic compatibility (EMC) –

Part 4-34:

Testing and measurement techniques –  
Voltage dips, short interruptions and voltage  
variations immunity tests for equipment  
with input current more than 16 A per phase



Numéro de référence  
Reference number  
CEI/IEC 61000-4-34:2005

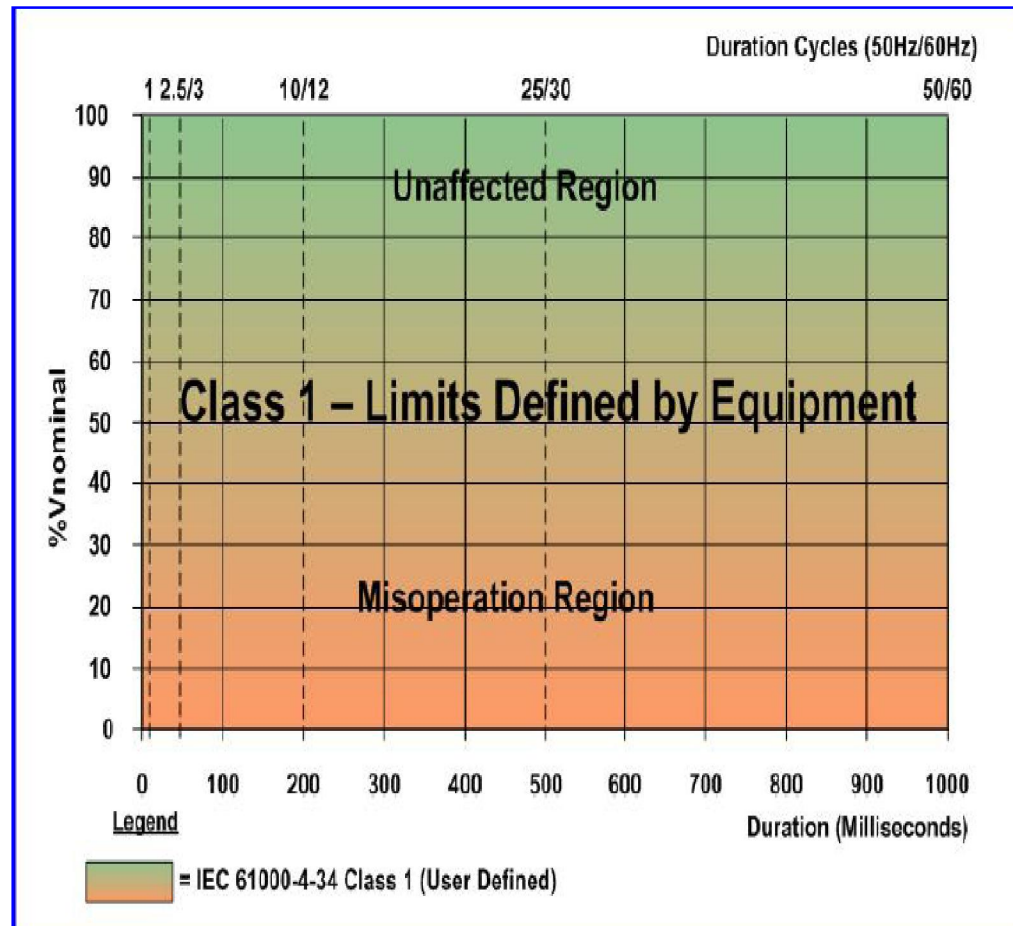
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# IEC 61000-4-11 / 34 Class 1

**Class 1** - This class applies to protected supplies and has compatibility levels lower than public network levels. It relates to the use of equipment very sensitive to disturbances in the power supply for instance the instrumentation of technological laboratories, some automation and protection equipment, some computers, etc.

NOTE Class 1 environments normally contain equipment which requires protection by such apparatus as uninterruptible power supplies (UPS), filters, or surge suppressers.

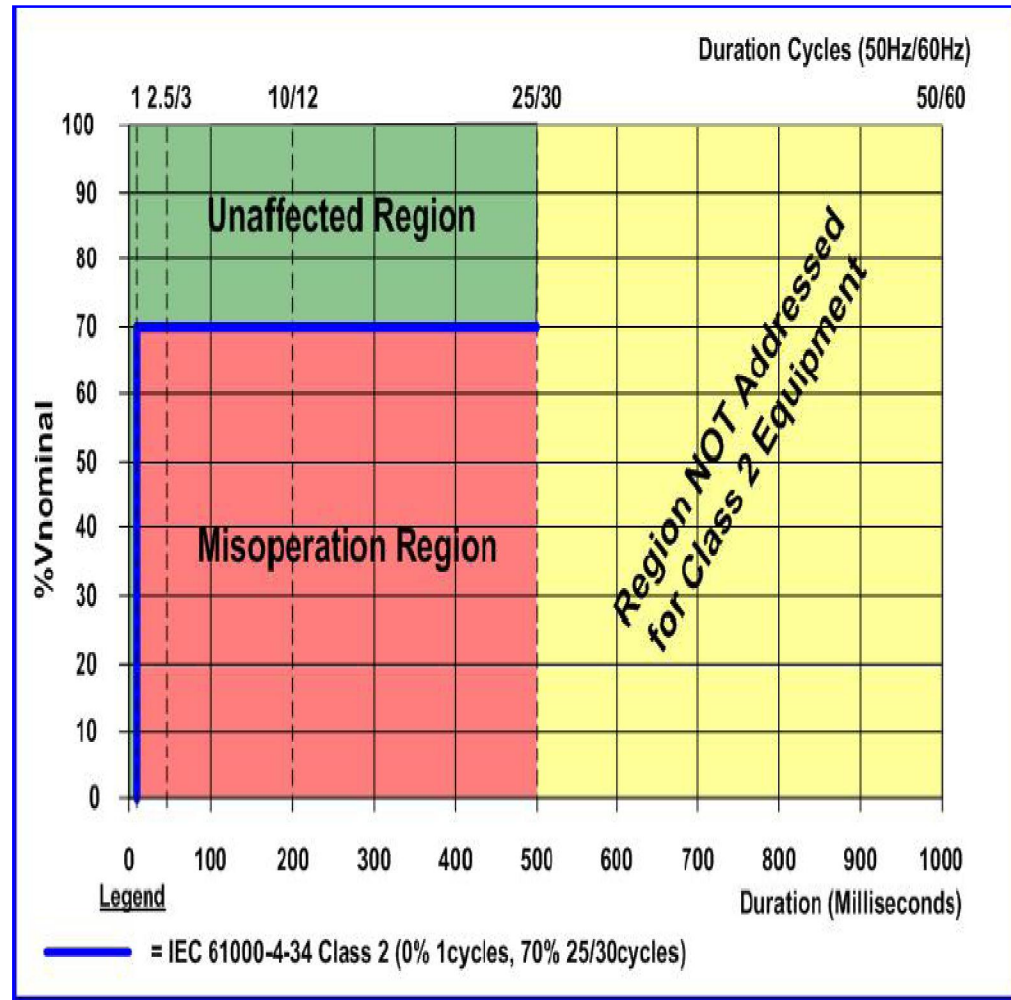


IEC 61000-4-11/34 Class 1

# IEC 61000-4-11 / 34 Class 2

Class 2 - This class applies to points of common coupling (PCC's for consumer systems) and points of common internal point of coupling (IPC's) in the industrial environment in general.

The compatibility levels in this class are identical to those of public networks; therefore components designed for application in public networks may be used in this class of industrial environment.



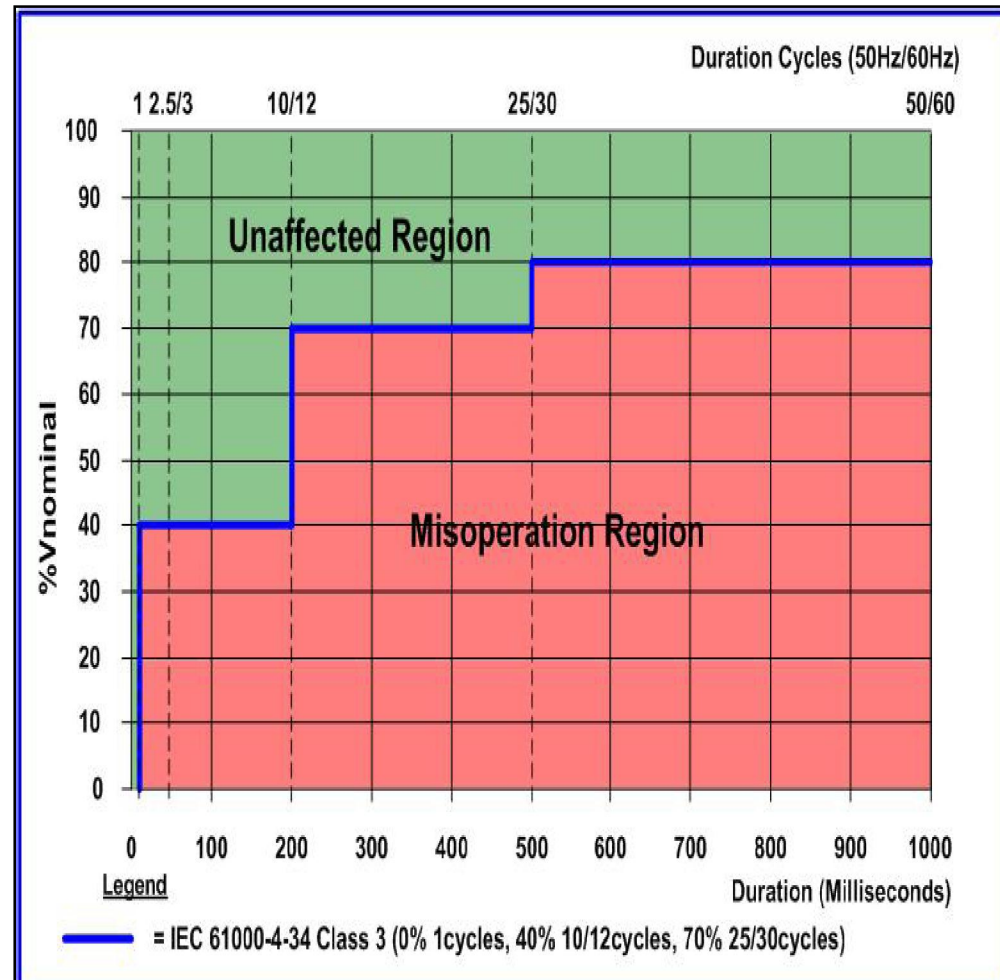
IEC 61000-4-11/34 Class 2

# IEC 61000-4-11 / 34 Class 3

Class 3 - This class applies only to IPC's in industrial environments. It has higher compatibility levels than those of class 2 for some disturbance phenomena.

For instance, this class should be considered when any of the following conditions are met:

- a major part of the load is fed through converters;
- welding machines are present;
- large motors are frequently started;
- loads vary rapidly

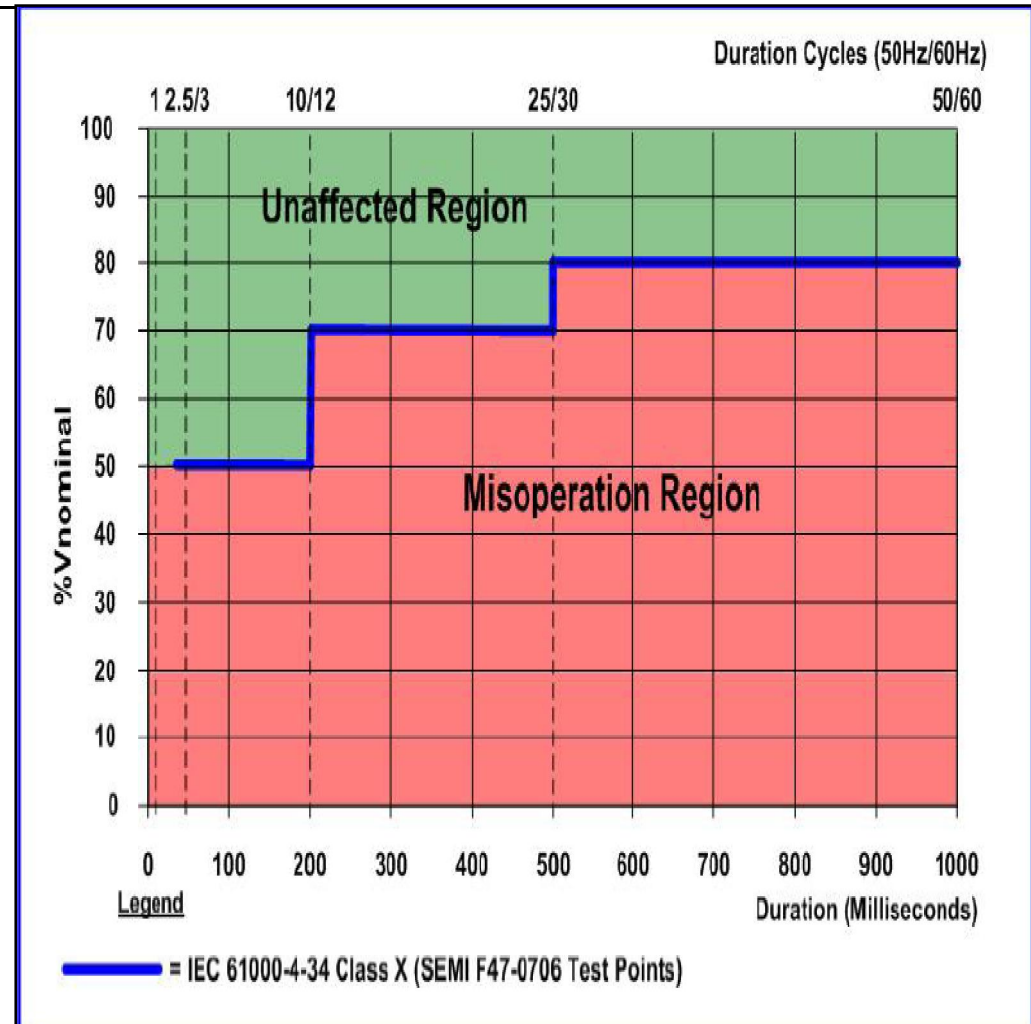


IEC 61000-4-11/34 Class 3



# IEC 61000-4-11 / 34 Class X (4)

Class X – User  
Defined and in case of  
SEMI F47-0706, the  
test Points are Defined  
in the SEMI F47  
Standard



IEC 61000-4-11/34 Class X

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

## ELECTROMAGNETIC COMPATIBILITY (EMC)

**PART 2-8 : ENVIRONMENT-  
Voltage dips and short interruptions on public electric power supply  
systems with statistical measurement results.**

## FOREWORD

- 1) The IEC (International Electrotechnical Commission) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of the IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, the IEC publishes International Standards. Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. The IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of the IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested National Committees.
- 3) The documents produced have the form of recommendations for international use and are published in the form of standards, technical reports or guides and they are accepted by the National Committees in that sense.
- 4) In order to promote international unification, IEC National Committees undertake to apply IEC International Standards transparently to the maximum extent possible in their national and regional standards. Any divergence between the IEC Standard and the corresponding national or regional standard shall be clearly indicated in the latter.
- 5) The IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with one of its standards.
- 6) Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. The IEC shall not be held responsible for identifying any or all such patent rights.

International Technical Report IEC 61000-2-8 has been prepared by subcommittee 77A: Low frequency phenomena, of IEC technical committee 77: Electromagnetic compatibility.

It has the status of a basic EMC publication in accordance with IEC guide 107.

The text of this standard is based on the following documents:

FDIS	Report on voting
77A/XX/FDIS	77A/XX/XX/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

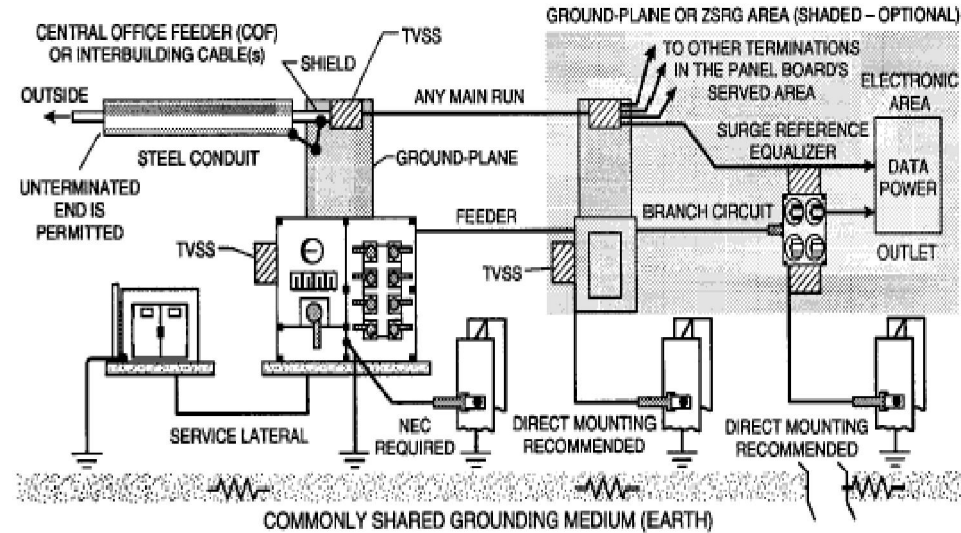
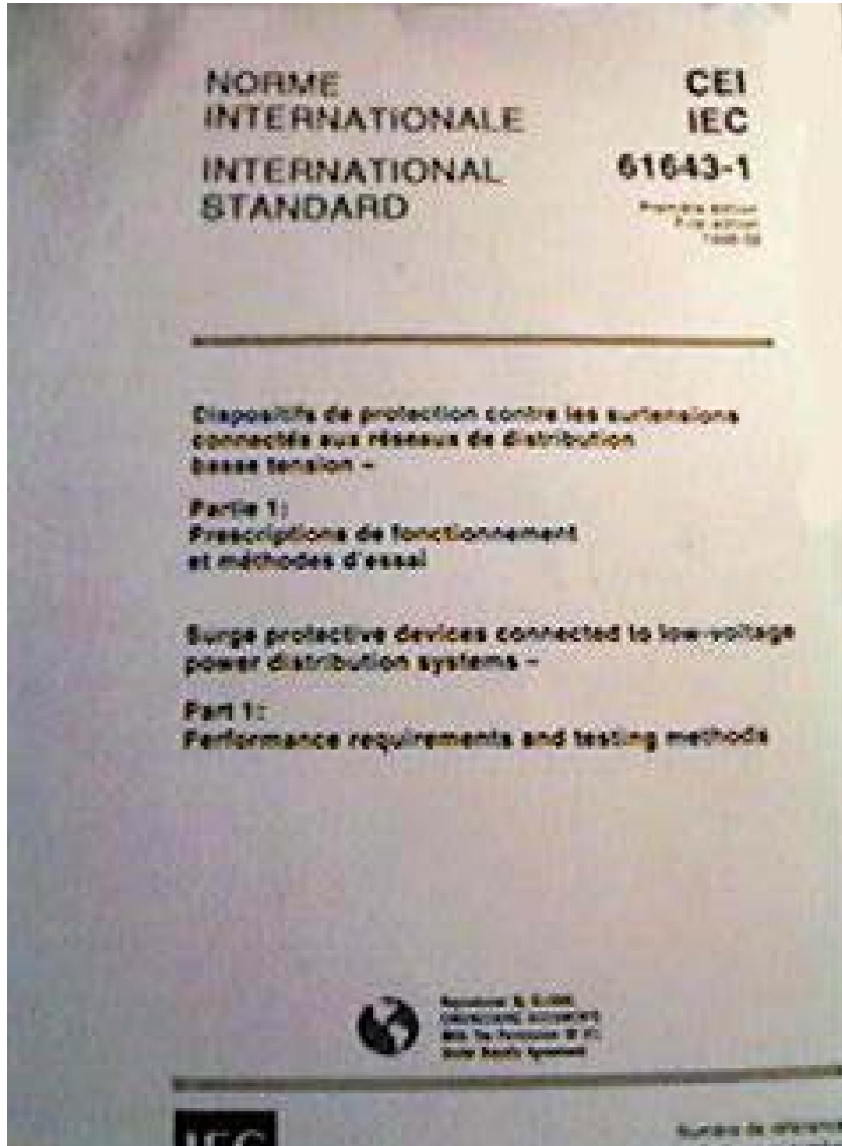
This publication has been drafted in accordance with the ISO/IEC Directives Part 3.

# IEC 61000-2-8 PROPOSES MITIGATION MEASURES FOR VOLTAGE SAG



# IEC 61643-1-1998

## IEC Standard on Surge Protection



# POWER QUALITY STANDARDS

IEC



IEEE



**IEEE**



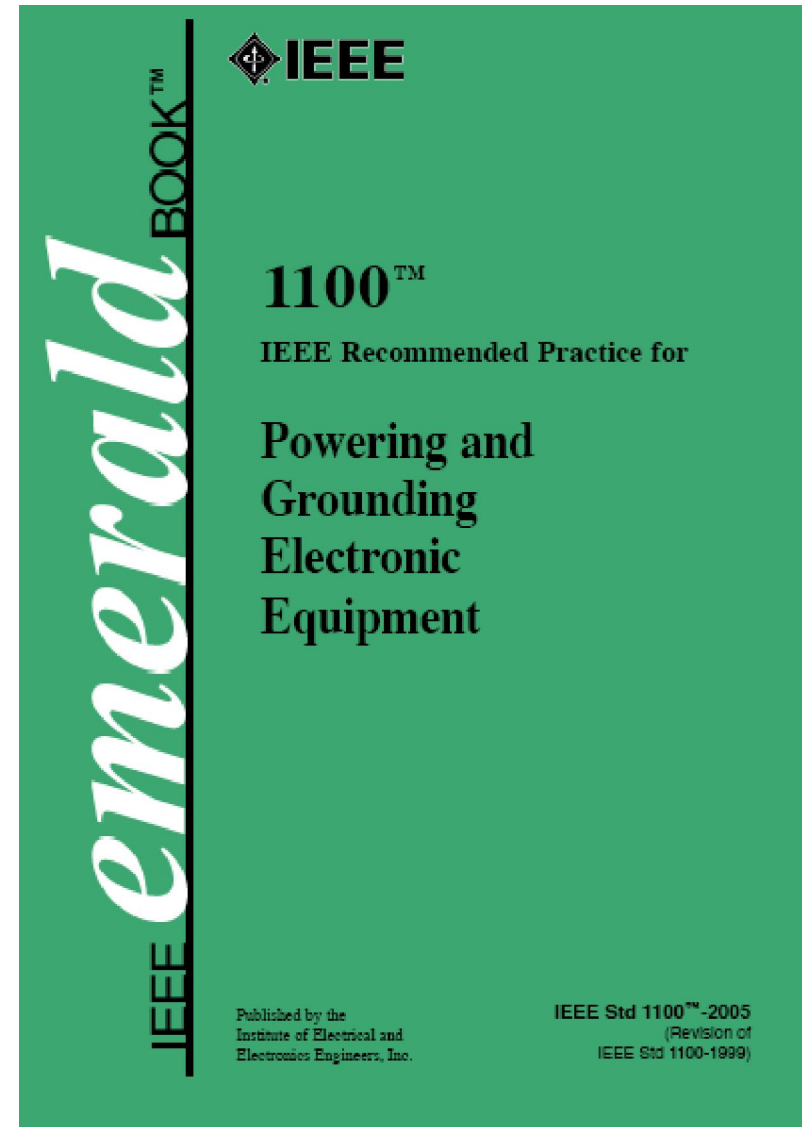
SEMI



ENGINEERING  
RECOMMENDATIONS

# Overview of IEEE 1000: 2005

- IEEE 1100 describes the many types of power correction devices that accept electrical power in whatever form it is available and modify the power to improve the quality or reliability required for electronic & voltage sensitive equipment.
- IEEE 1100 recommends proper grounding practices to minimize equipment maloperation, high ground current, etc





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3.3 Grounding considerations .....	
3.4 Protection of susceptible equipment .....	
3.5 Information technology equipment (ITE).....	
3.6 Shielded, filtered, enclosed EMI/EMC areas.....	
3.7 Safety systems.....	
3.8 Coordination with other codes, standards, and agencies .....	
3.9 Normative references .....	
3.10 Bibliography .....	

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4.3 Voltage disturbances—subtractive .....	
4.4 Voltage surges and interference—Additive.....	
4.5 Steady-state voltage/current wave shape distortion .....	
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8.5 Grounding considerations.....	
8.6 Lightning/surge protection considerations.....	
8.7 380 Hz to 480 Hz systems.....	
8.8 Normative references.....	
8.9 Bibliography.....	

**IEEE Std 519-1992**  
(Revision of IEEE Std 519-1981)  
Second Printing 15 June 2004

# **IEEE Recommended Practices and Requirements for Harmonic Control in Electrical Power Systems**

Sponsor  
Transmission and Distribution Committee  
of the  
**IEEE Power Engineering Society**

and

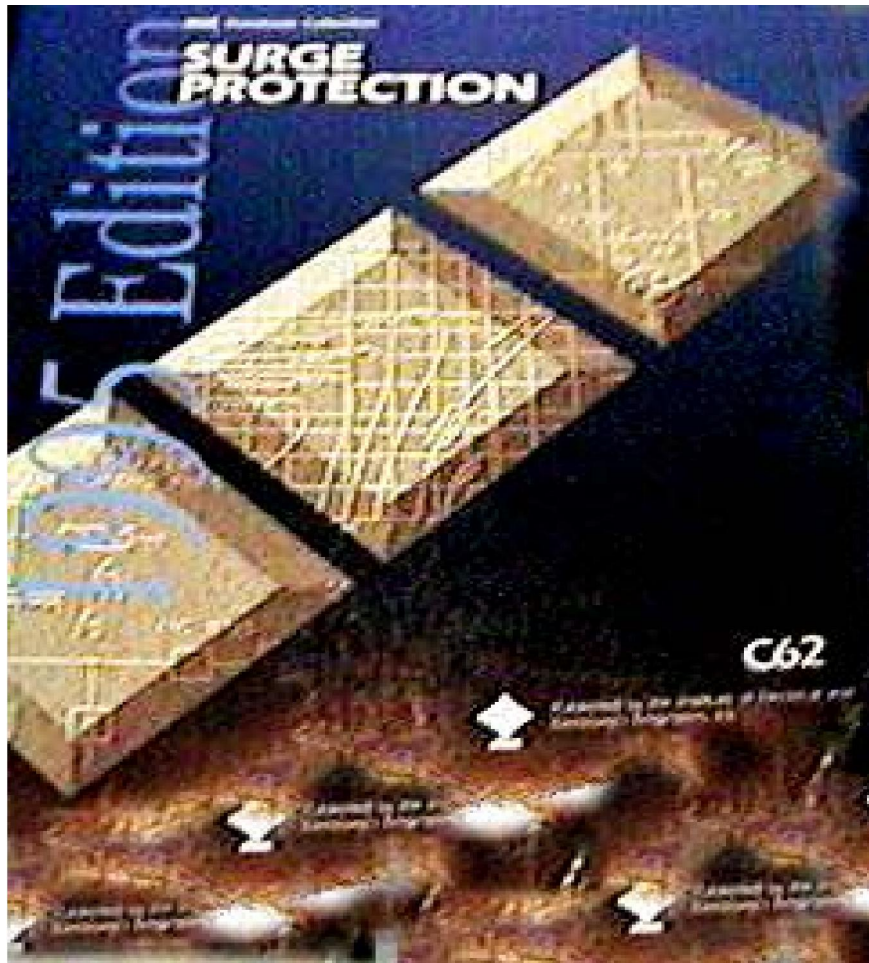
Static Power Converter Committee  
of the  
**IEEE Industry Applications Society**

Approved June 18, 1992  
**IEEE Standards Board**

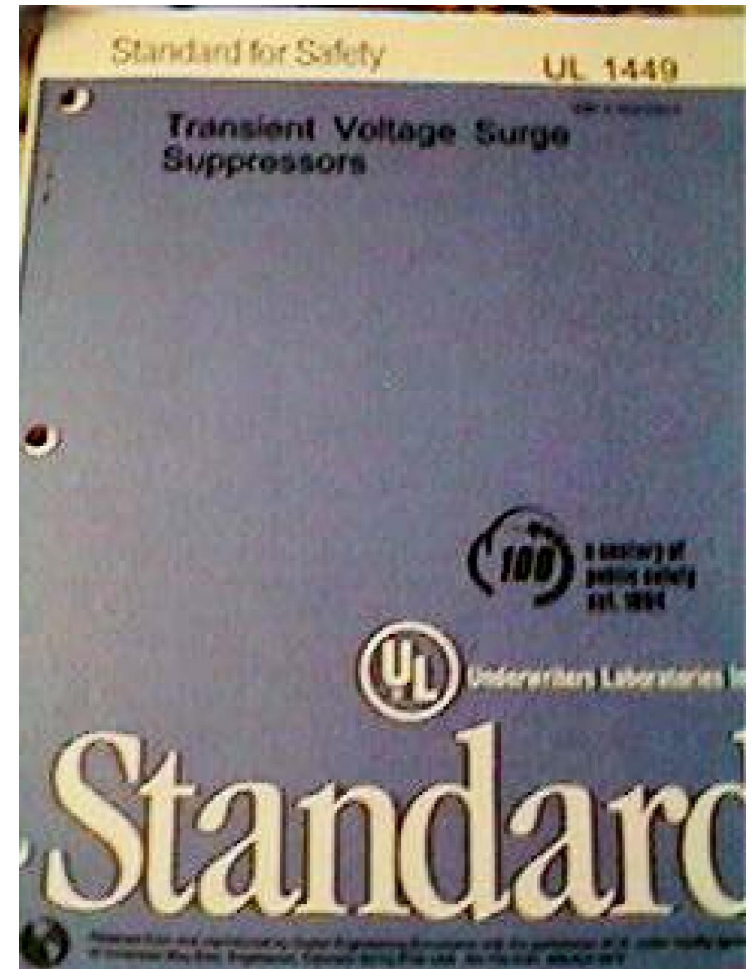
Approved January 4, 1993  
**American National Standards Institute**



# IEEE SURGE SUPPRESSION STANDARDS



**IEEE C62.-1991**



**UL 1449-1985**



# POWER QUALITY STANDARDS

IEC



IEEE



SEMI



ENGINEERING  
RECOMMENDATIONS

# SEMI Standards for Managing Voltage Sags



## SEMI F47-0200 SPECIFICATION FOR SEMICONDUCTOR PROCESSING EQUIPMENT VOLTAGE SAG IMMUNITY

This specification was technically approved by the Global Facilities Committee and is the direct responsibility of the North American Facilities Committee. Current edition approved by the North American Regional Standards Committee on December 15, 1999. Initially available on SEMI OnLine January 2000; to be published February 2000. Originally published September 1999.

### 1 Purpose

1.1 Semiconductor factories require high levels of power quality due to the sensitivity of equipment and process controls. Semiconductor processing equipment is especially vulnerable to voltage sags. This document defines the voltage sag ride-through capability required for semiconductor processing, metrology, and automated test equipment.

1.2 The requirements in this international standard were developed to satisfy semiconductor industry needs. While more stringent than existing generic standards, this industry-specific specification is not in conflict with known generic equipment regulations from other regions or generic equipment standards from other organizations (see Related Information section).

1.3 It is the intent of this standard to provide specifications for semiconductor processing equipment that will lead to improved selection criteria for sub-components and improvements in equipment systems design. While it is recognized that in certain extreme cases or for specific functions battery storage devices may be appropriate, it is not the intent of this standard to increase the size or use of battery storage devices provided with equipment. Focus on improvements in equipment component and system design should lead to a reduction or elimination in the use of battery storage devices to achieve equipment reliability during voltage sag events.

### 2 Scope

2.1 This document specifies the minimum voltage sag ride-through capability design requirements for equipment used in the semiconductor industry. The expected equipment performance capability is shown graphically on a chart representing voltage sag duration and percent deviation of equipment nominal voltage. Standard evaluation test method references are also included.

2.2 The primary focus for this specification is semiconductor processing equipment including but not limited to the following tool types:

- Etch equipment (Dry & Wet),
- Film deposition equipment (CVD & PVD),

- Thermal equipment,
- Surface prep and clean,
- Photolithography equipment (Stepper & Tracks),
- Chemical Mechanical Polishing equipment,
- Ion Implant equipment,
- Metrology equipment, and
- Automated test equipment.

2.3 This specification applies to semiconductor processing equipment to include the equipment mainframe and all subsystems whose electrical power is directly affected by the operation of the equipment's EMO system.

2.4 This standard does not purport to address safety issues, if any, associated with its use. It is the responsibility of the users of this standard to determine appropriate safety and health practices and establish the applicability of regulatory limitations prior to use.

### 3 Limitations

3.1 Not included in this standard are over voltage conditions, voltage sag duration of less than 0.05 seconds (50 milliseconds), and voltage sag duration of greater than 1.0 seconds. If necessary, the Information Technology Industry Council (ITIC) "CHEMA-curve" contained in IEEE 446, IEEE 1100, and SEMI E51 can be used to specify additional requirements outside the range of this document (see Related Information, Section E1-1).

3.2 This specification does not address wafer quality with regard to processing variation caused by voltage sags. It is recommended that each equipment supplier consider the effects of voltage sags on their equipment processes. If voltage sags above the defined line can result in known wafer quality problems, then an appropriate notification-only scheme should be considered in the equipment design. To be in conformance with this standard that notification scheme should not be classified as an equipment interrupt per SEMI E10.

3.3 This standard addresses specifications for semiconductor processing equipment voltage sag immunity. Factory systems voltage sag immunity and electric utility voltage sag performance are covered in

**SEMI F47: Voltage sag immunity**



## SEMI F42-0600 TEST METHOD FOR SEMICONDUCTOR PROCESSING EQUIPMENT VOLTAGE SAG IMMUNITY

This test method was technically approved by the Global Facilities Committee under the direct responsibility of the North American Facilities Committee. Current edition approved by the North American Regional Standards Committee on March 2 and April 10, 2000. Initially available on SEMI OnLine May 2000; to be published June 2000. Originally published June 1999.

### 1 Purpose

1.1 The purpose of this document is to define the test method used to characterize the susceptibility of semiconductor processing, metrology, and automated test equipment to voltage sags.

### 2 Scope

2.1 This document defines the testing procedures and test equipment required to characterize the susceptibility of equipment to voltage sags by showing voltage sag duration and magnitude performance data for the equipment.

NOTE 1: Characterizing equipment voltage sag immunity allows for the identification of subsystems, if any, that may exist before the actual equipment is tested and may cause or cause voltage sag performance specifications.

equipment and procedure meets regulatory requirements at each location.

### 4 Referenced Standards

- 4.1 SEMI Standard  
SEMI E2 — Safety Guidelines For Semiconductor Manufacturing Equipment
- 4.2 IEC Standard  
IEE: 1250 — Guide for Service to Equipment Sensitive to Momentary Voltage Disturbances

NOTE 2: As noted or revised, all documents cited shall be the latest published or adopted methods.

### 5 Terminology

- 5.1 Definitions

**SEMI F42 – Test Methodology  
(Superseded by SEMI F47-0706)**



## SEMI F49-0200 GUIDE FOR SEMICONDUCTOR FACTORY SYSTEMS VOLTAGE SAG IMMUNITY

This guide was technically approved by the Global Facilities Committee and is the direct responsibility of the North American Facilities Committee. Current edition approved by the North American Regional Standards Committee on December 13, 1999. Initially available on SEMI OnLine February 2000; to be published February 2000.

### 1 Purpose

1.1 A guide defining a routine approach to power conditioning is needed for semiconductor and flat panel display (FPD) facilities. Semiconductor and FPD facilities require high levels of power quality due to the sensitivity of equipment and process controls. Semiconductor and FPD processing equipment is especially vulnerable to voltage sags. The facility electrical system distributes power to process equipment, support equipment, and facility infrastructure equipment. Facility electrical distribution systems should be designed to integrate the voltage sag susceptibility of all the equipment with the power quality supplied by the utility. Installing effective and efficient facilities power conditioning requires identification of appropriate conditioning technologies and properly applying the conditioning equipment.

1.2 Clarifying nomenclatures in this guide should result in effective power conditioning of the facility electrical distribution system to meet the needs

- Quantifying process equipment performance (see Section 7.5).
- Quantifying support equipment and facility infrastructure equipment performance (see Section 7.4).
- Utility power monitoring strategies (see Section 7.3).
- Measurement and modeling strategies (see Section 7.6).
- Power conditioning and conditioning strategies for use in the facility electrical distribution system (see Section 7.2).

2.1 This guide does not purport to address safety issues, if any, associated with its use. It is the responsibility of the users of this guide to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

**SEMI F49- Guide for Semiconductor Factory Systems**



## SEMI F50-0200 GUIDE FOR ELECTRIC UTILITY VOLTAGE SAG PERFORMANCE FOR SEMICONDUCTOR FACTORIES

This guide was technically approved by the Global Facilities Committee and is the direct responsibility of the North American Facilities Committee. Current edition approved by the North American Regional Standards Committee on December 15, 1999. Initially available on SEMI OnLine February 2000; to be published February 2000.

### 1 Purpose

1.1 This guide provides a framework for manufacturers and their utility service providers to minimize the effect of voltage sag events on semiconductor processing. In particular, this guide focuses on electric utility power quality performance goals that are complementary to voltage sag immunity levels for semiconductor processing equipment and facility infrastructure equipment (see Section 1). Recommendations for monitoring and reducing voltage sag performance involving utility system enhancements and implementation of a continuous improvement process are included since an electric utility industry standard exists.

1.2 Utility systems are designed, constructed, and operated to meet IEEE 1547-1999 requirements and requirements for improved performance for semiconductor factories in terms of voltage sag (see Section 1). Semiconductor factories come in a host of sizes and configurations, and each facility is highly susceptible to voltage

### 2 Scope

- 2.1 The scope of this guide extends beyond a discussion of typical electric utility reliability and quality improvement techniques to developing a continuous improvement process for electric utility voltage sag performance related to Figure 20. Factors in this process include the following:
  - Define overall performance metrics by setting goals for voltage sag event duration and magnitude (see Section 6.1).
  - Measure performance for both proposed and existing semiconductor factory sites (see Section 6.2).
  - Minimize voltage sag event data and identify its impact on semiconductor processing and facilities infrastructure equipment (see Section 6.3).
  - Recommend improvements that include identification of root causes, and sub-improvements can include corrective action to identify system faults, changes to improve configuration, and power system protection.

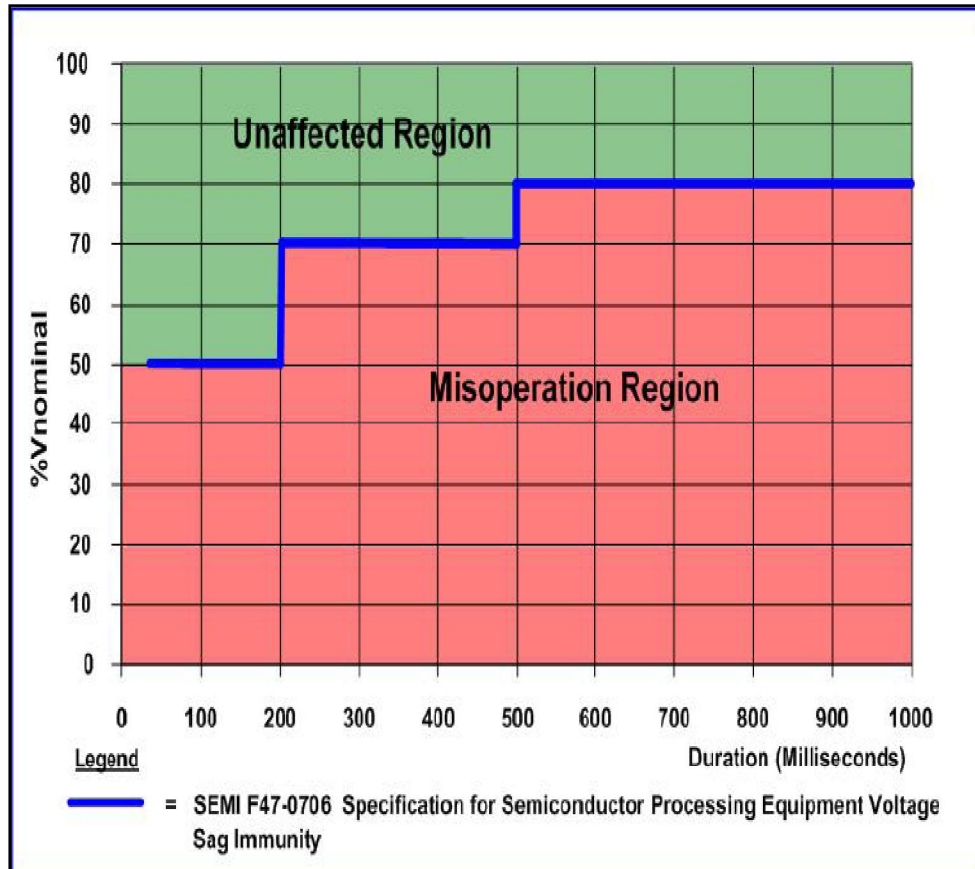
**SEMI F50- Guide for Electric Utilities**



Guide for the Design of Semiconductor Equipment to Meet Voltage Sag Immunity Standards

**International SEMATECH  
Technology Transfer #  
99063760B-TR**

# Technical Standard for Evaluating Equipment Sensitivity for voltage sags



## SEMI F47-0706



### SEMI F47-0200 SPECIFICATION FOR SEMICONDUCTOR PROCESSING EQUIPMENT VOLTAGE SAG IMMUNITY

This specification was technically approved by the Global Facilities Committee and is the direct responsibility of the North American Facilities Committee. Current edition approved by the North American Regional Standards Committee on December 15, 1999. Initially available as SEMI OnLine January 2000; to be published February 2000. Originally published September 1999.

#### 1 Purpose

1.1 Semiconductor factories require high levels of power quality due to the sensitivity of equipment and process controls. Semiconductor processing equipment is especially vulnerable to voltage sags. This document defines the voltage sag ride-through capability required for semiconductor processing, metrology, and automated test equipment.

1.2 The requirements in this international standard were developed to satisfy semiconductor industry needs. While more stringent than existing generic standards, this industry-specific specification is not in conflict with known generic equipment regulations from other regions or generic equipment standards from other organizations (see Related Information section).

1.3 It is the intent of this standard to provide specifications for semiconductor processing equipment that will lead to improved selection criteria for sub-components and improvements in equipment systems design. While it is recognized that in certain extreme cases or for specific functions battery storage devices may be appropriate, it is not the intent of this standard to increase the size or use of battery storage devices provided with equipment. Focus on improvements in equipment component and system design should lead to a reduction or elimination in the use of battery storage devices to achieve equipment reliability during voltage sag events.

#### 2 Scope

2.1 This document specifies the minimum voltage sag ride-through capability design requirements for equipment used in the semiconductor industry. The expected equipment performance capability is shown graphically on a chart representing voltage sag duration and percent deviation of equipment nominal voltage. Standard evaluation test method references are also included.

2.2 The primary focus for this specification is semiconductor processing equipment including but not limited to the following tool types:

- Etch equipment (Dry & Wet),
- Film deposition equipment (CVD & PVD),

- Thermal equipment,
- Surface prep and clean,
- Photolithography equipment (Stepper & Trunks),
- Chemical Mechanical Polishing equipment,
- Ion Implant equipment,
- Metrology equipment, and
- Automated test equipment.

2.3 This specification applies to semiconductor processing equipment to include the equipment mainframe and all subsystems whose electrical power is directly affected by the operation of the equipment's EMO system.

2.4 This standard does not purport to address safety issues, if any, associated with its use. It is the responsibility of the users of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

#### 3 Limitations

3.1 Not included in this standard are over voltage conditions, voltage sag duration of less than 0.05 seconds (50 milliseconds), and voltage sag duration of greater than 1.0 seconds. If necessary, the Information Technology Industry Council (ITIC) "CBEMA-curve" contained in IEEE 446, IEEE 1100, and SEMI E51 can be used to specify additional requirements outside the range of this document (see Related Information, Section R1-1).

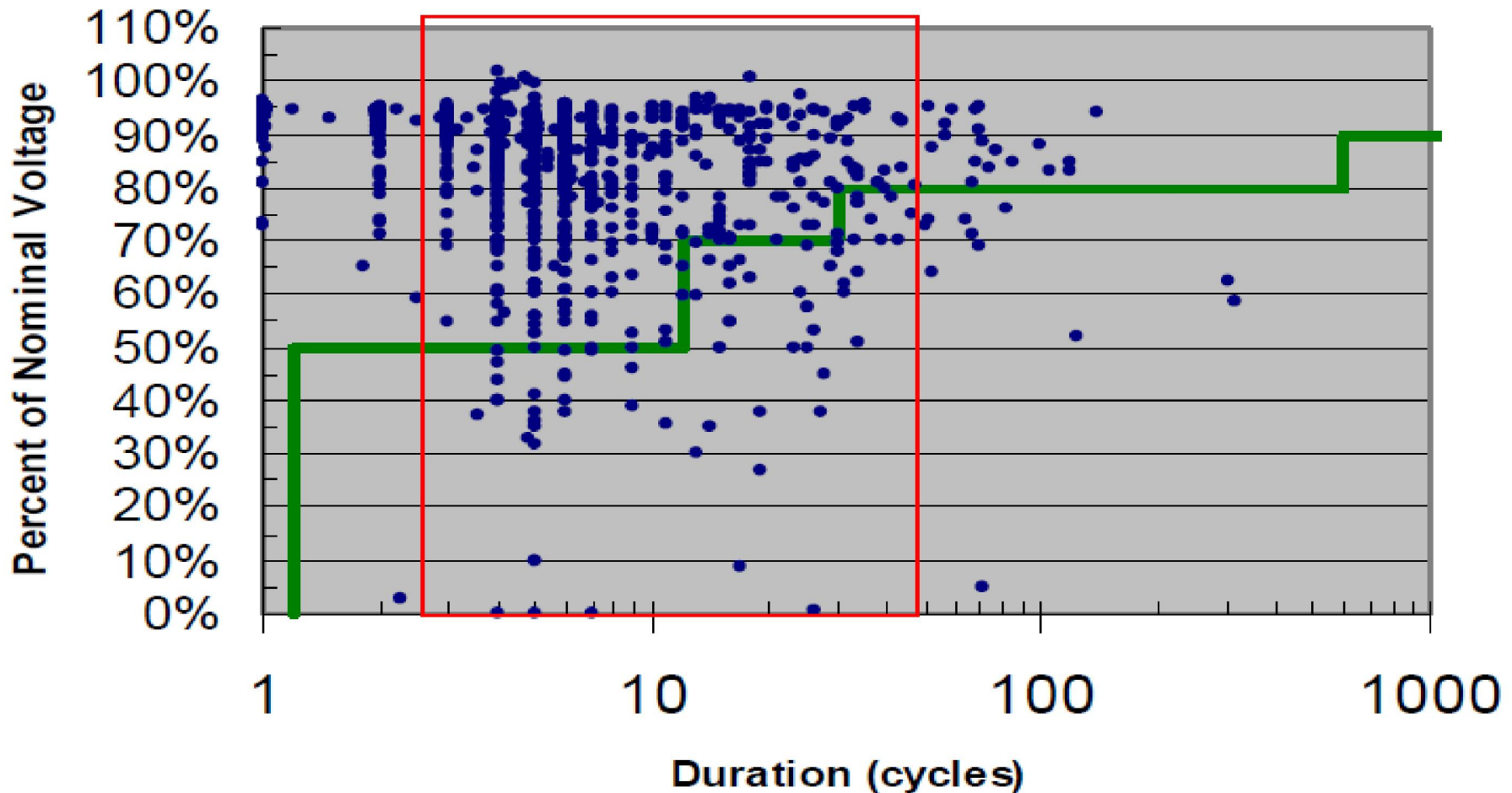
3.2 This specification does not address wafer quality with regard to processing variation caused by voltage sags. It is recommended that each equipment supplier consider the effects of voltage sags on their equipment processes. If voltage sags above the defined line can result in known wafer quality problems, then an appropriate notification-only scheme should be considered in the equipment design. To be in conformance with this standard that notification scheme should not be classified as an equipment interrupt per SEMI E10.

3.3 This standard addresses specifications for semiconductor processing equipment voltage sag immunity. Factory systems voltage sag immunity and electric utility voltage sag performance are covered in

# SEMI F47 0706

## Disturbance Data All Semiconductor Sites

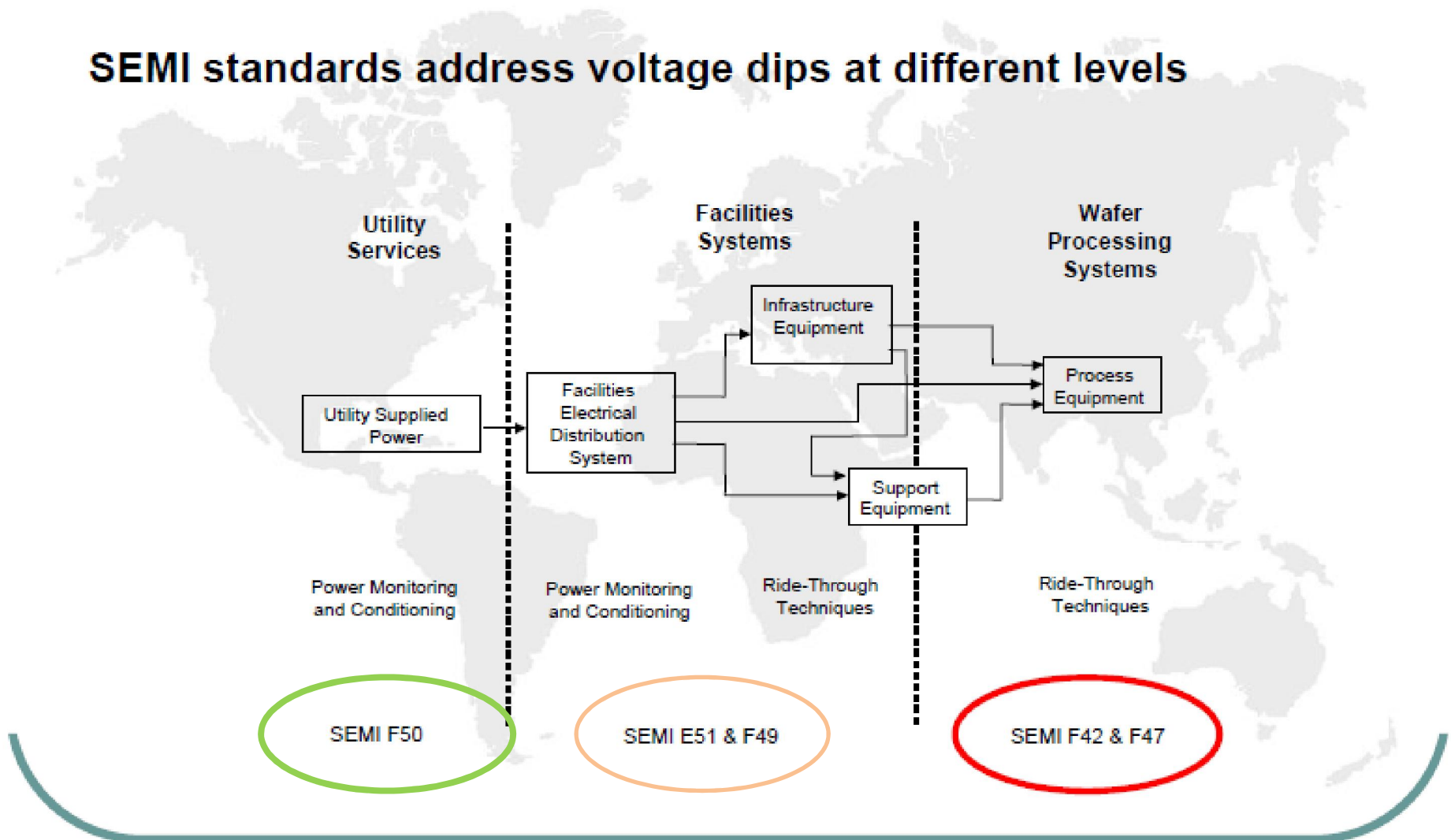
Note: All the blue dots signified voltage sags recorded at 15 number of semiconductor plants in USA





# SEMI F47 System approach

## SEMI standards address voltage dips at different levels



# SEMI F47 Compliance Strategies

- Use “Selective Power Conditioners” on susceptible loads



- Embed the Solution through proper design, configuration and component selection strategies



These equipment exceed SEMI F47



- Utilize a *Combination* of both strategies





Suruhanjaya Tenaga  
*Energy Commission*



***TENAGA NASIONAL***

# **PQ & EMC Requirement for Electrical Wiring**

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# MALAYSIAN STANDARD

MS 1936:2007

**ELECTRICAL INSTALLATIONS OF BUILDING  
– GUIDE TO MS IEC 60364**

ICS: 91.140.50, 29.020

Descriptors: guide electrical installation, buildings

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DEPARTMENT OF STANDARDS MALAYSIA



# MALAYSIAN STANDARD

MS 1979:2011 (BM)

**PEMASANGAN ELEKTRIK DALAM  
BANGUNAN - KOD AMALAN**

ICS: 91.140.50; 29.020

Perihal: amalan, pemasangan elektrik, bangunan, rumah kediaman, tempat tinggal

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DEPARTMENT OF STANDARDS MALAYSIA



# INTERNATIONAL STANDARD

**IEC**  
**60364-1**

Fifth edition  
2005-11

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Low-voltage electrical installations –

**Part 1:**  
**Fundamental principles, assessment  
of general characteristics, definitions**

*This English-language version is derived from the original bilingual publication by leaving out all French-language pages. Missing page numbers correspond to the French-language pages.*



Reference number  
IEC 60364-1:2005(E)

# NORME INTERNATIONALE INTERNATIONAL STANDARD

**CEI**  
**IEC**  
**60364-4-44**

Edition 1.1  
2003-12

Edition 1:2001 consolidée par l'amendement 1:2003  
Edition 1:2001 consolidated with amendment 1:2003

---

Installations électriques des bâtiments –

**Partie 4-44**  
**Protection pour assurer la sécurité –**  
**Protection contre les perturbations de tension**  
**et les perturbations électromagnétiques**

Electrical installations of buildings –

**Part 4-44:**  
**Protection for safety –**  
**Protection against voltage disturbances**  
**and electromagnetic disturbances**



Numéro de référence  
Reference number  
CEI/IEC 60364-4-44:2001+A1:2003



Suruhanjaya Tenaga  
*Energy Commission*

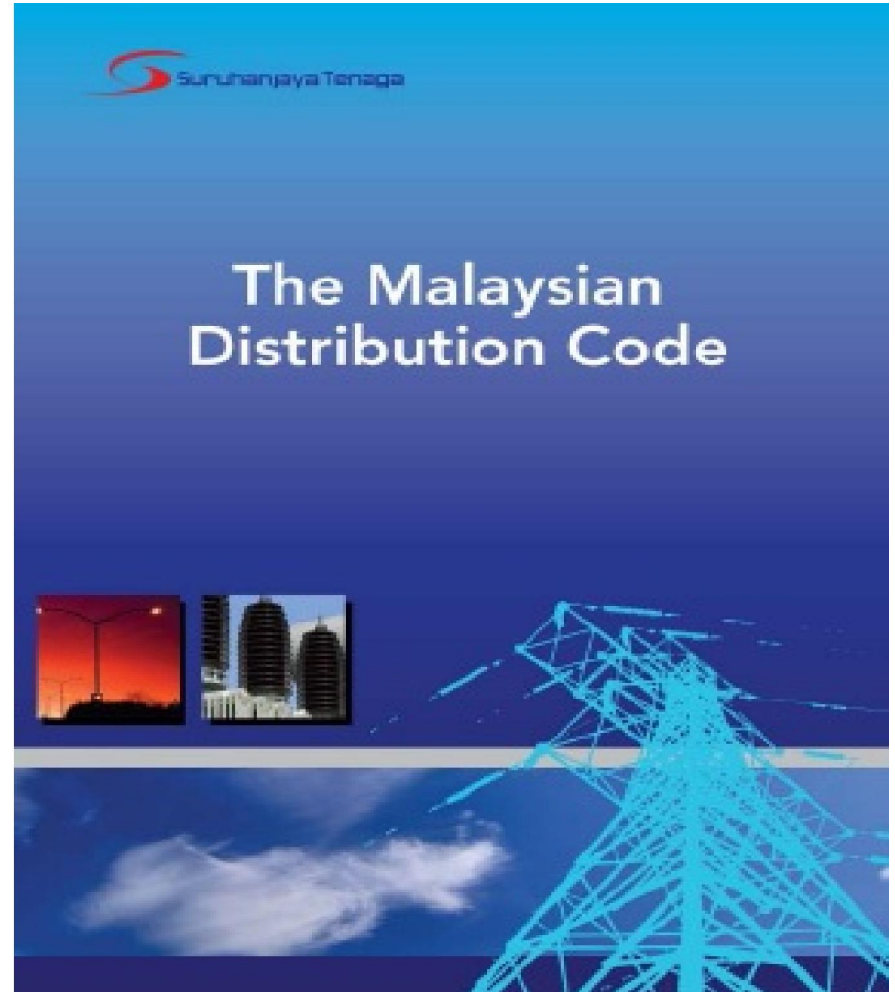
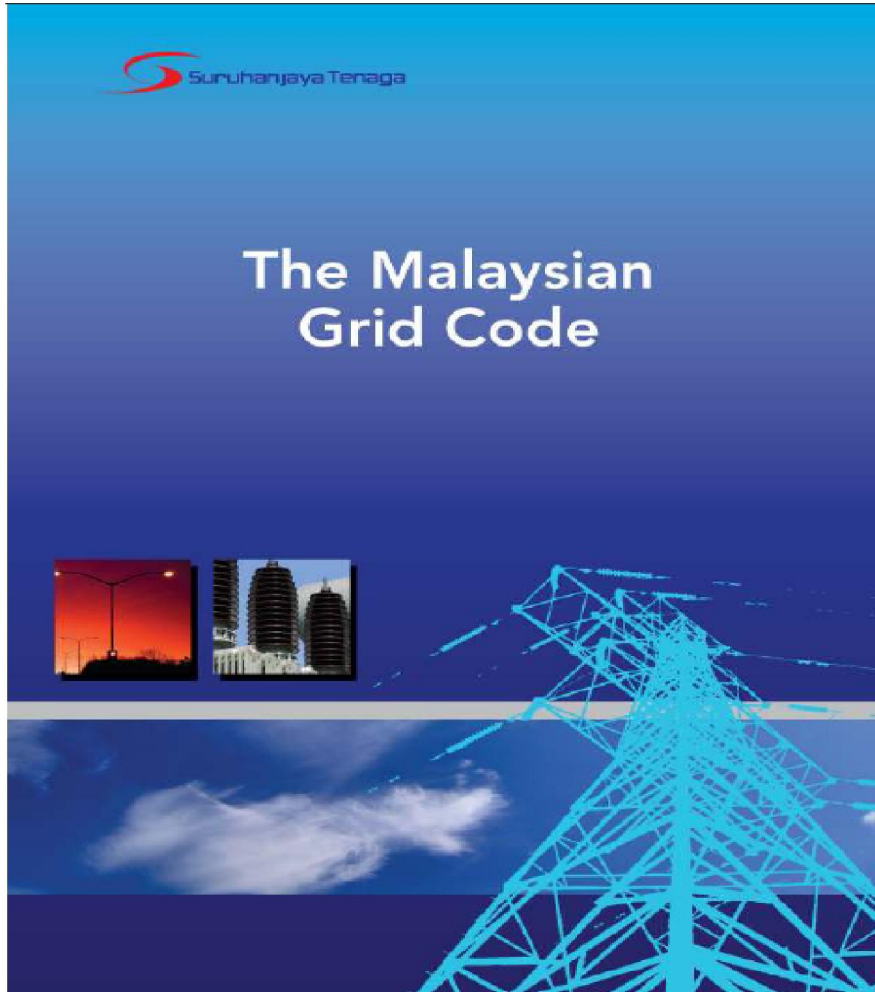


***TENAGA NASIONAL***

# **Management of EMC according to Malaysian Grid & Distribution Codes**

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# The Malaysian Codes address the existence of voltage disturbances and EMC requirement for Power Quality





Suruhanjaya Tenaga  
*Energy Commission*

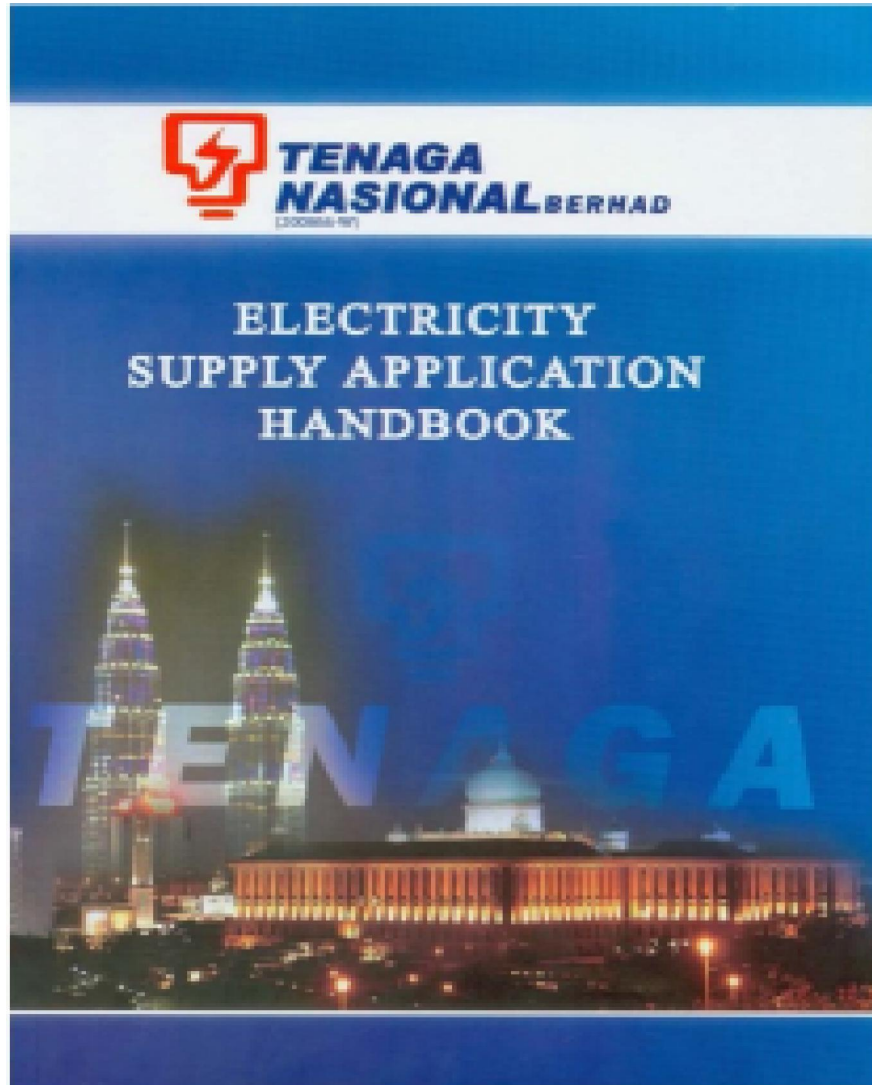


***TENAGA NASIONAL***

# TNB's Power Quality Requirement

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# Electricity Supply Application Handbook address the power quality requirement



*Electricity Supply Application Handbook*

## **Vision**

**To be among the leading corporations  
in energy and related businesses globally**

## **Mission**

**We are committed to excellence  
in our products and services**

## **Shared values**

**Our share values provide us with  
a principle that will shape our  
business ethics and operations**

- **Customer first**
- **Business excellence**
- **Integrity**
- **Caring**

## **1.3 POWER QUALITY**

### **1.3.1 Power Quality Requirement**

- 1.3.1.1 TNB supplies electricity by the alternating current (ac) system with system frequency of 50 Hz with specified regulated voltage levels. The ranges of voltage regulations available are explained in section 2.1 of this guideline.
- 1.3.1.2 TNB shall supply electricity to the main incoming terminals or point of common couplings (PCC) between the consumers and TNB with voltage sag performance as indicated in standards **IEC 61000-2-4** and **IEC/TR 61000-2-8**.

1.3.2.1 TNB specifies requirement that the consumer's must comply with in order to limit the impact of the potential short duration voltage and frequency fluctuations.

1.3.2.2 The requirements are:-

Table 1-4: TNB Power Quality Requirements

Type Of Disturbance	Indices	Acceptable permissible values at point of common coupling (PCC)	Reference Document
Voltage Step Change	$\Delta V \%$	1% - Frequent starting/switching and/or disconnection of load.	UK's Engineering Recommendation P28
		3 % - Infrequent single starting/switching or disconnection of Load – once in two hours or more hours.	
		6 % - Starting/switching once or twice a year.	
Voltage Fluctuation and Flicker	Absolute Short Term Flicker Severity ( $P_{st}$ )	1.0 (at 132kV and below)	UK's Engineering Recommendation P28
		0.8 (Above 132kV)	
	Absolute Long Term Flicker Severity ( $P_{lt}$ )	0.8 (at 132kV and below)	
		0.6 (Above 132kV)	
Harmonic Distortion <sup>2</sup>	Total Harmonic Distortion Voltage (THDV) %	5 % at $\leq 400$ Volt	Engineering Recommendation ER G5/4
		4 % at 11kV to 22kV	
		3% at 33kV	
		3% at 132kV	
Voltage Unbalance	Negative Phase Sequence Voltage %	2% for 1 minute	UK's Engineering Recommendation P29



- 1.3.2.3 It is the responsibility of the consumer to ensure that his/her voltage sensitive equipment is able to function continuously through unanticipated voltage sags, caused when the system is subject to external interference such as lightning, 3<sup>rd</sup> party cable damage, other consumer's equipment fault, TNB equipment fault etc.
- 1.3.2.4 The consumer must select modern equipment that is able to ride through many of these voltage sags. Consumers should ask their equipment manufacturers whether their equipment can function properly during the voltage sag conditions illustrated in the **European Standard EN 50160, IEC Standard 61000-2-2 and IEC Standard IEC 61000-2-4**. If the equipment does not have any immunity to voltage sags, then the consumer should request from the manufacturers on measures to immune the equipment against voltage sags.
- 1.3.2.5 The recommended standards to refer for evaluating equipments' sensitivities and identifying immunity solutions to voltage sags, short interruption and voltage variations are **IEC Standard 61000-4-11 and IEC Standard 61000-4-34**.
- 1.3.2.6 Guidelines on some immunity measures against voltage sags can be referred to TNB Power Quality Guidebook at [http://www.tnb.com.my/tnb/con\\_quality.htm](http://www.tnb.com.my/tnb/con_quality.htm)

### **1.3.3 Declaration to Power Quality Requirement**

- 1.3.3.1 The consumer is required to declare his equipment compatibility and compliance with regards to the required power quality standard using the **Power Quality Compliance Declaration Form** in **Appendix 8**.





Suruhanjaya Tenaga  
*Energy Commission*

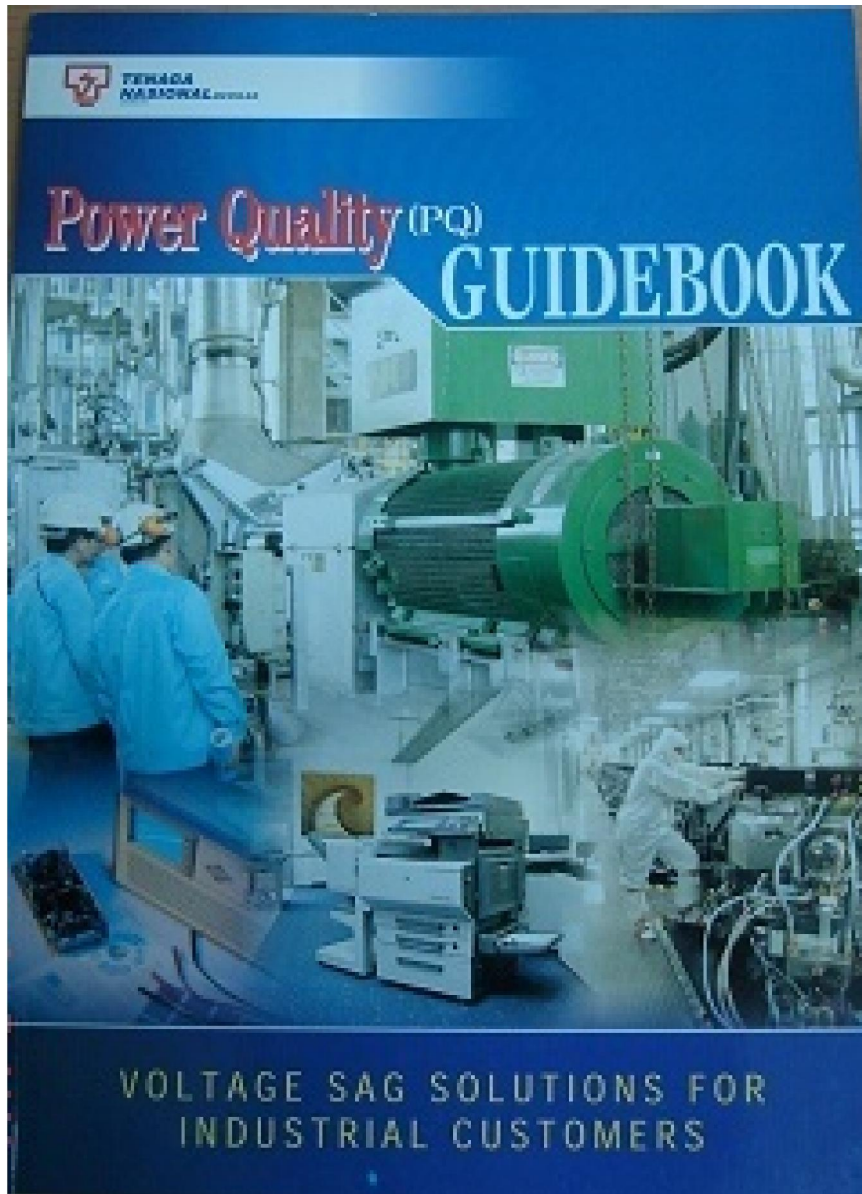


***TENAGA NASIONAL***

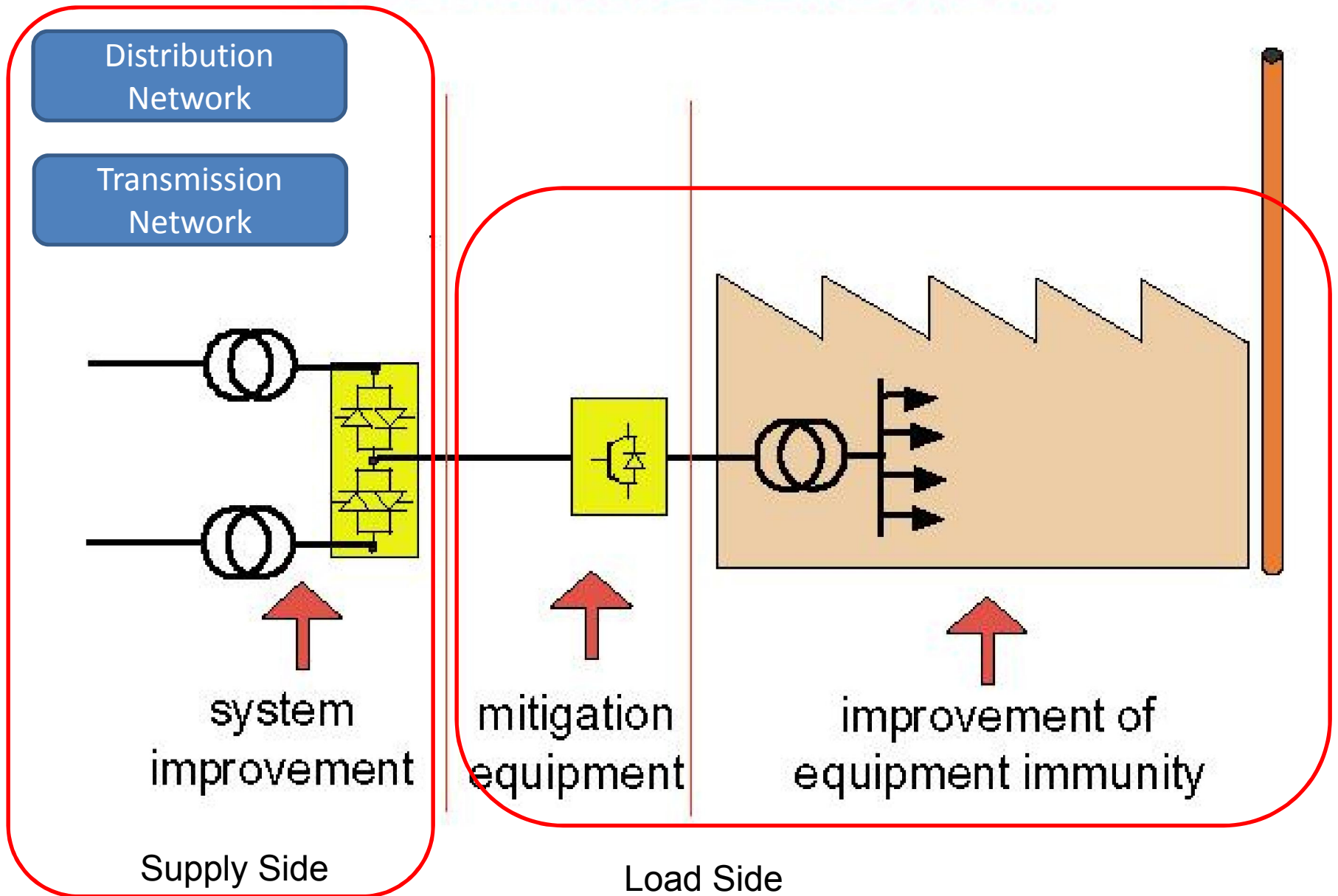
# TNB's Power Quality Guidebooks

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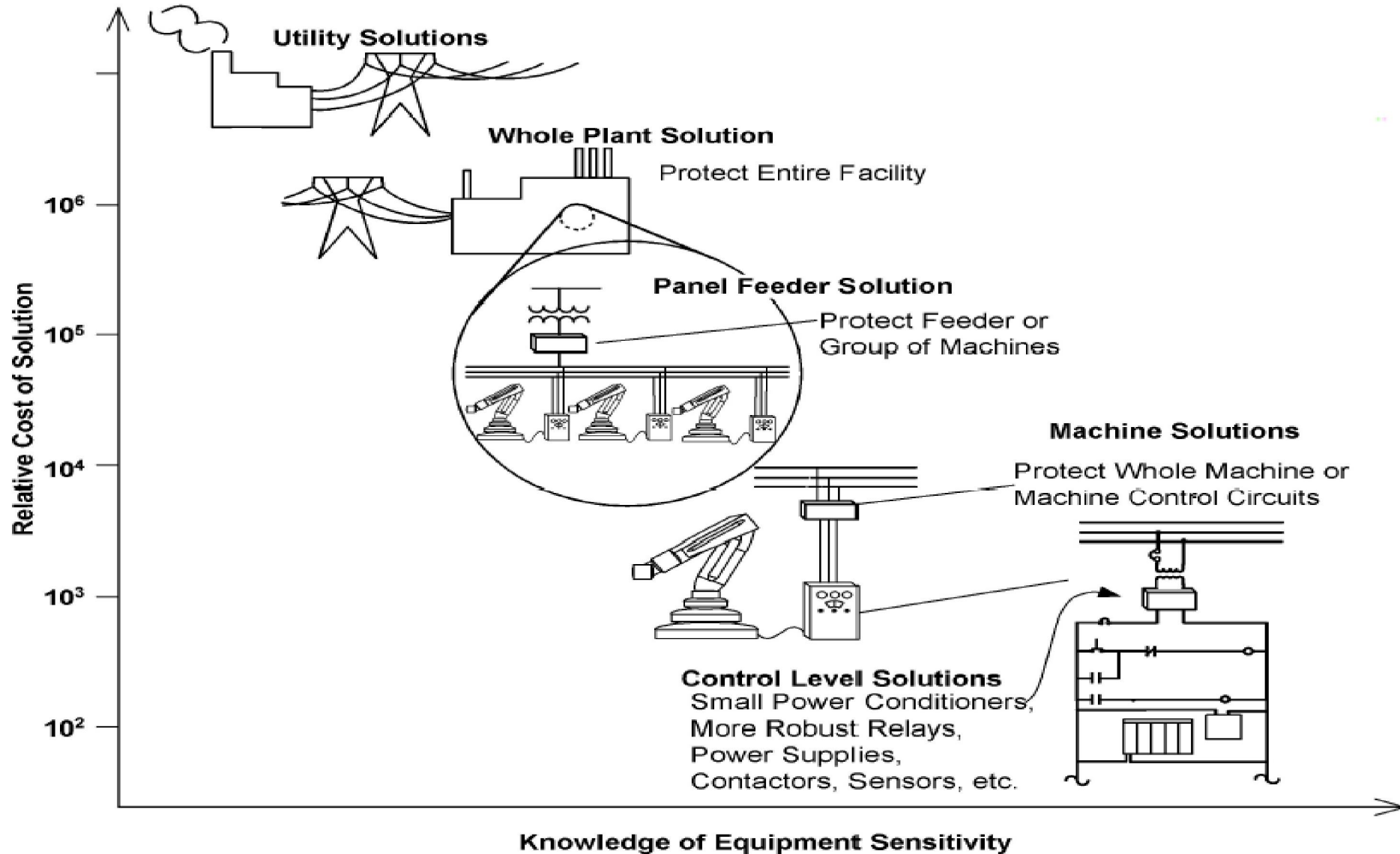
# TNB GUIDEBOOKS ON VOLTAGE SAG SOLUTIONS



# improving power quality for sensitive customers



# Categories for Voltage Sag Solutions



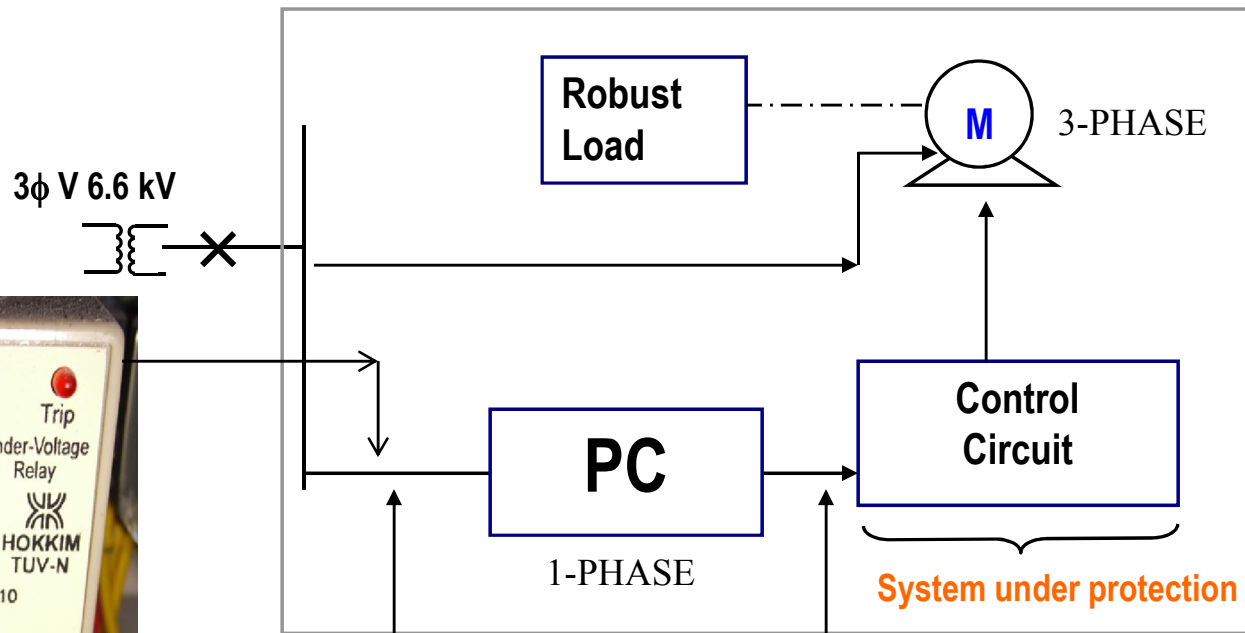
# EMC Embedded Solutions for Voltage Sags

## Simple 8 solutions

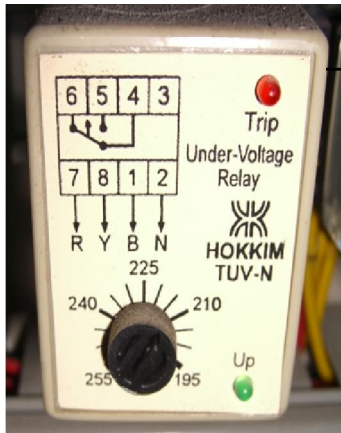
- Tip #1: Use DC supply (if applicable)
- Tip #2: Wire load devices in a phase-to-phase configuration
- Tip #3: Identify & improve sensitive ice cube relays
- Tip #4: Do not use phase monitoring relays or undervoltage relays (UVR) in the interlock circuit, VCB etc.
- Tip #5: Install auto restart schemes (if applicable)
- Tip #6: Use a SEMI F47/IEC61000 compliance power supply
  - Range #1 (95V-250V (Japan and Europe),
  - Range #2, 110V-270V (North America and Australia)
- Tip #7: Employ Delay tripping for Motors, Contactors, UVR etc (Voltage 70%, t=2 to 3 seconds)
- Tip #8: VFD calibration instead of scalar to set DFC (direct fly start) ere flying start is automatic

# Control Level Solution for control systems:

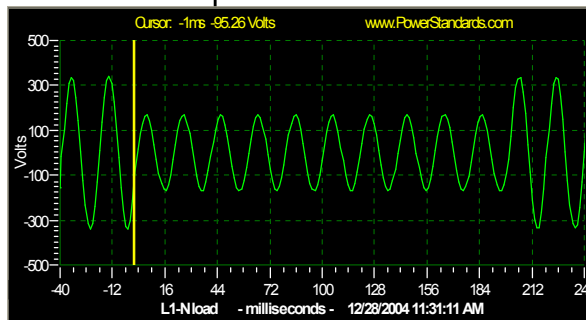
**Improvement in UVR, improvement in control program settings, auto restart, built in immunity & application of single phase Power Conditioner (PC)**



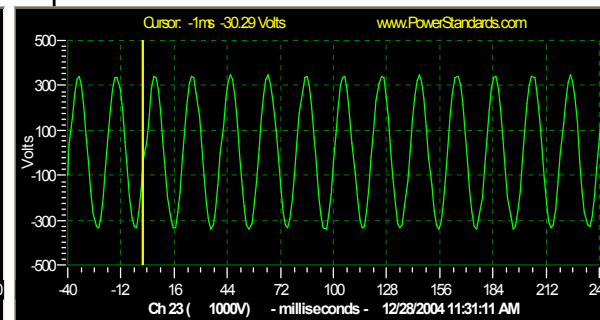
Power conditioner



Please evaluate the undervoltage relay (UVR) in the control system



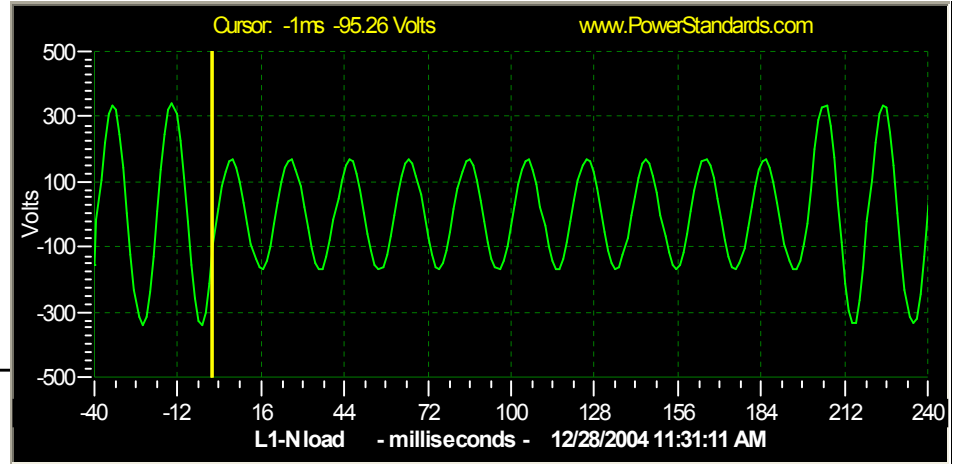
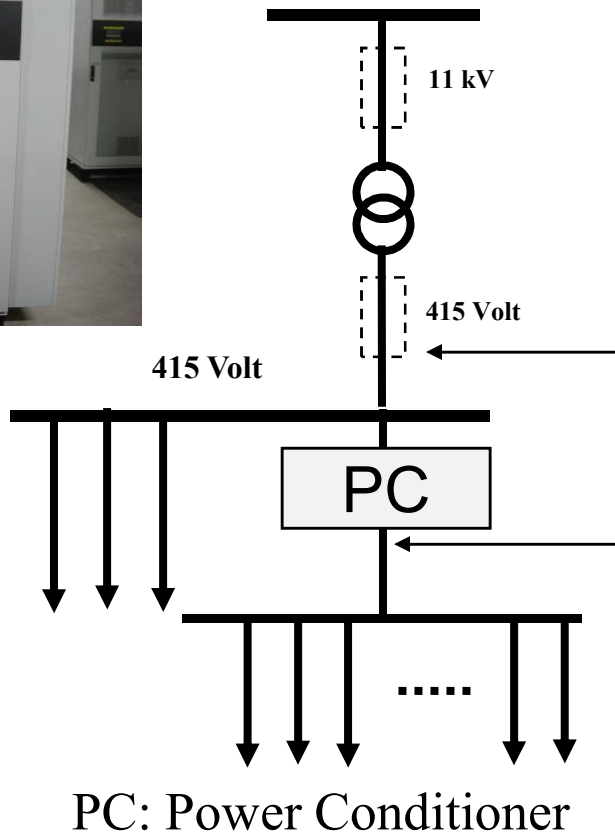
No Power conditioner



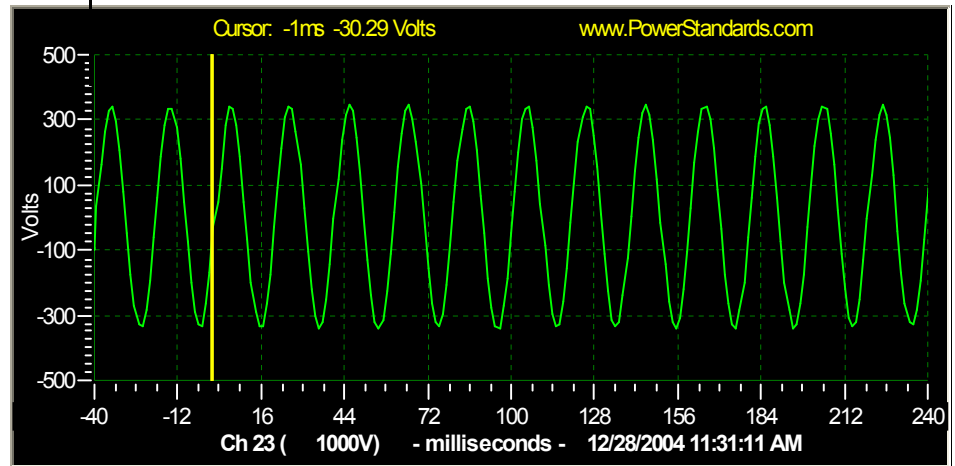
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# Machine or Panel Level Solutions



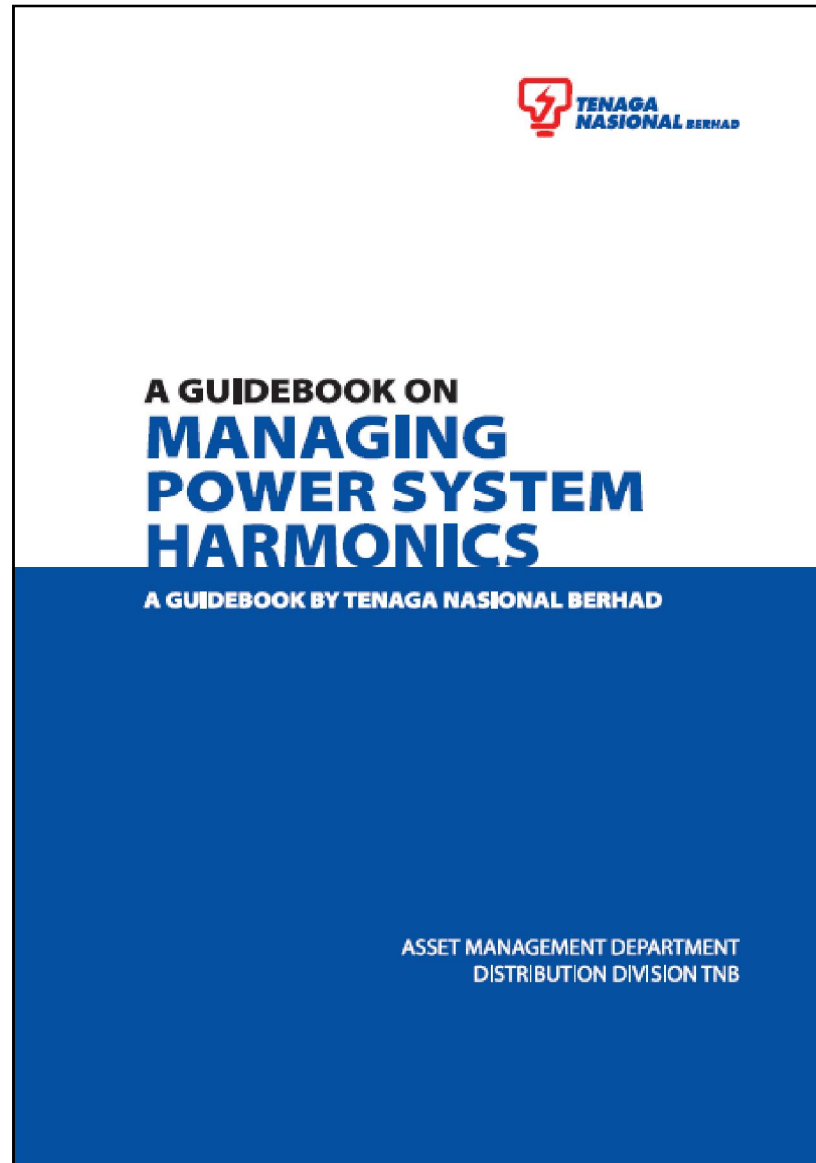
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With Power conditioner



# TNB Guidebook on Managing Harmonics



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# Types of harmonic mitigation

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A. AC Line reactors

B. Passive harmonic filters

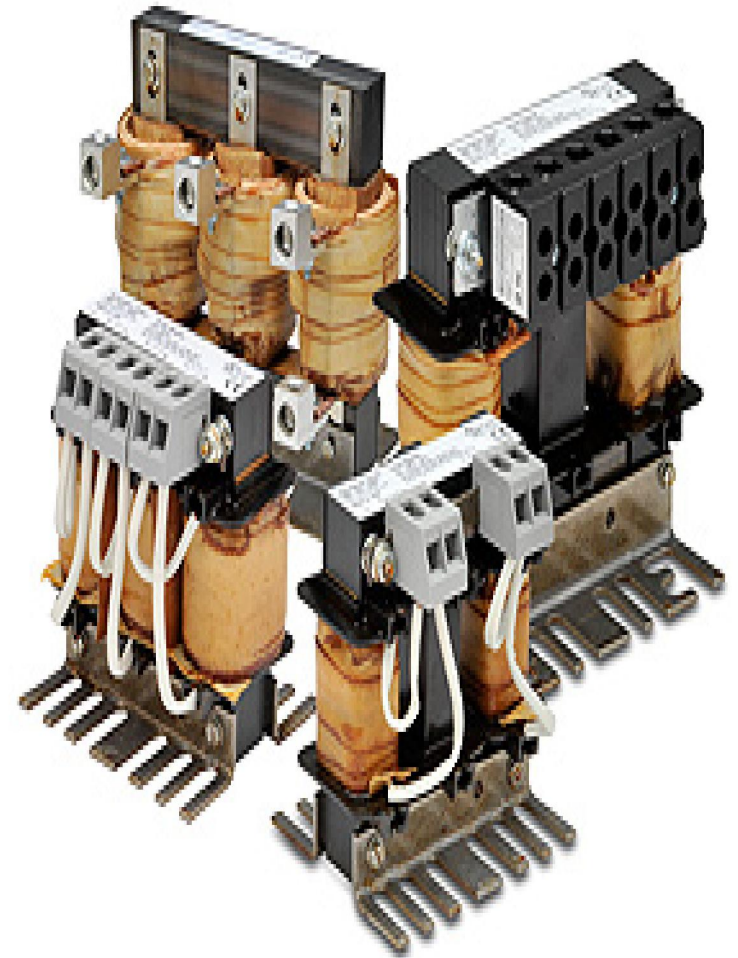
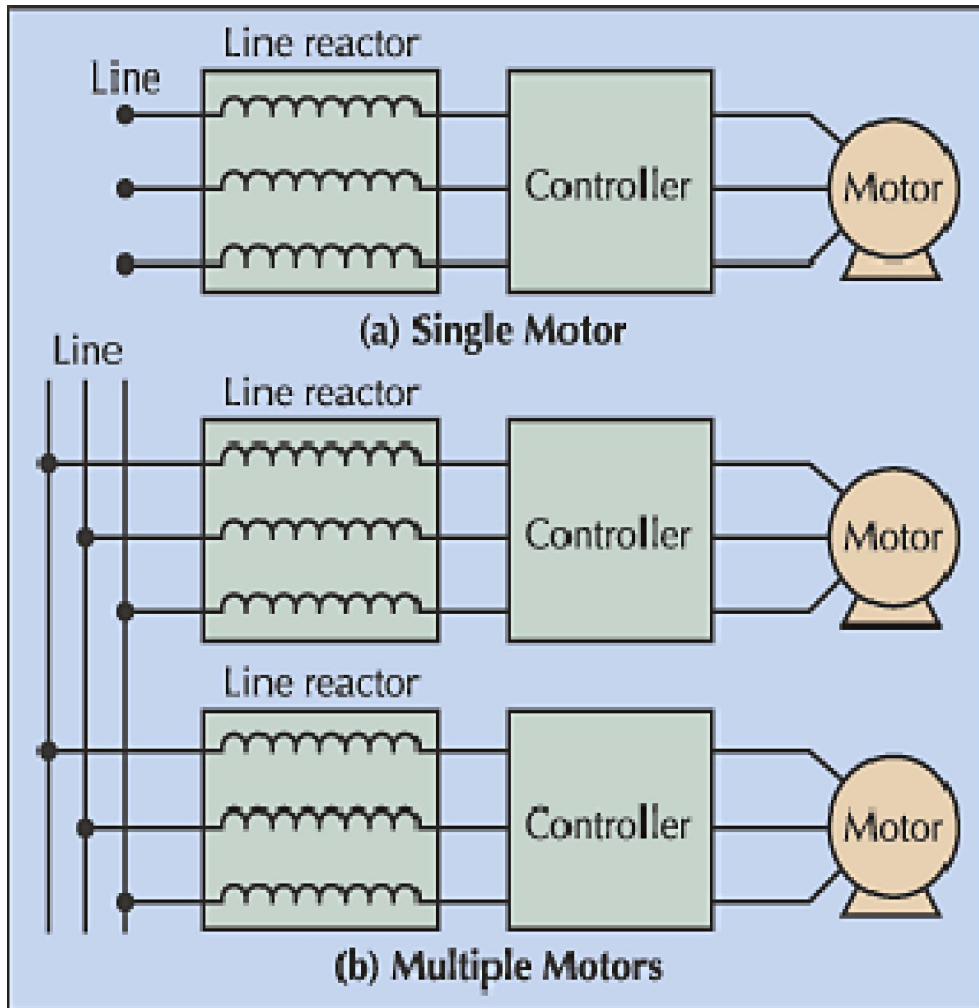
- Series – single phase filters – 3<sup>rd</sup> harmonic filters (Zero Sequence)
- Shunt – Tuned filter – 5<sup>th</sup>, 7<sup>th</sup>, 11<sup>th</sup>, 13<sup>th</sup> harmonic filter
- Low pass broad band harmonic filters

C. Active harmonic filters

D. Isolation transformers

E. Others

# AC LINE REACTORS







Passive Harmonic Filter



Active Harmonic Filter

# Zero Sequence Filter



# Isolation Transformer







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# SUMMARY

**According to IEC & IEEE, Electrical Power Quality is a compatibility problem between the source and load, not perfection of source.....**

- Power Quality or Electromagnetic compatibility (EMC) itself is defined as: "the ability of an equipment or system to function satisfactorily in its electromagnetic (EM) environment (immunity) without introducing intolerable electromagnetic disturbances to anything in that environment (emission)".

# POWER QUALITY STANDARDS

IEC



IEEE



SEMI



ENGINEERING  
RECOMMENDATIONS

# Planning/Design Stage

Power Quality  
Environment  
Surveys and  
Calculations

Equipment  
Specifications  
Development

Facility Design/  
Power  
Conditioning  
Specifications

# Solving Power Quality Problems

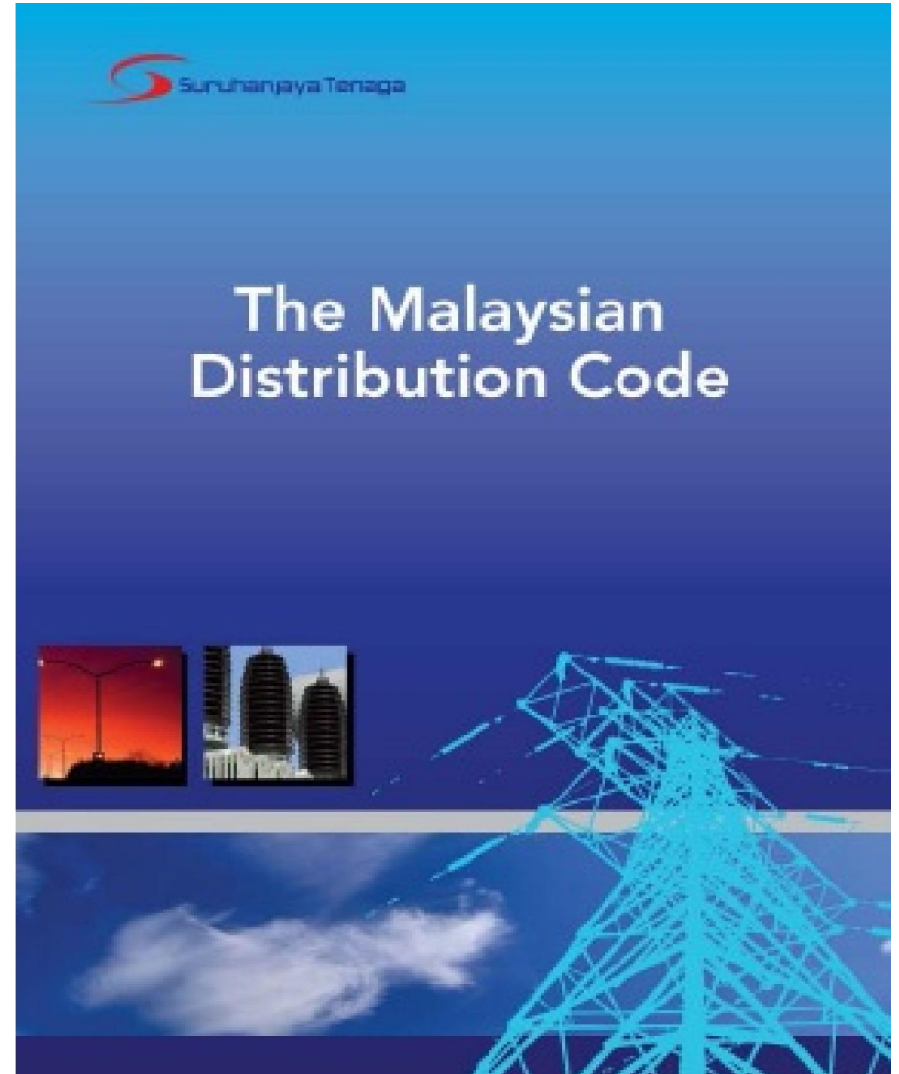
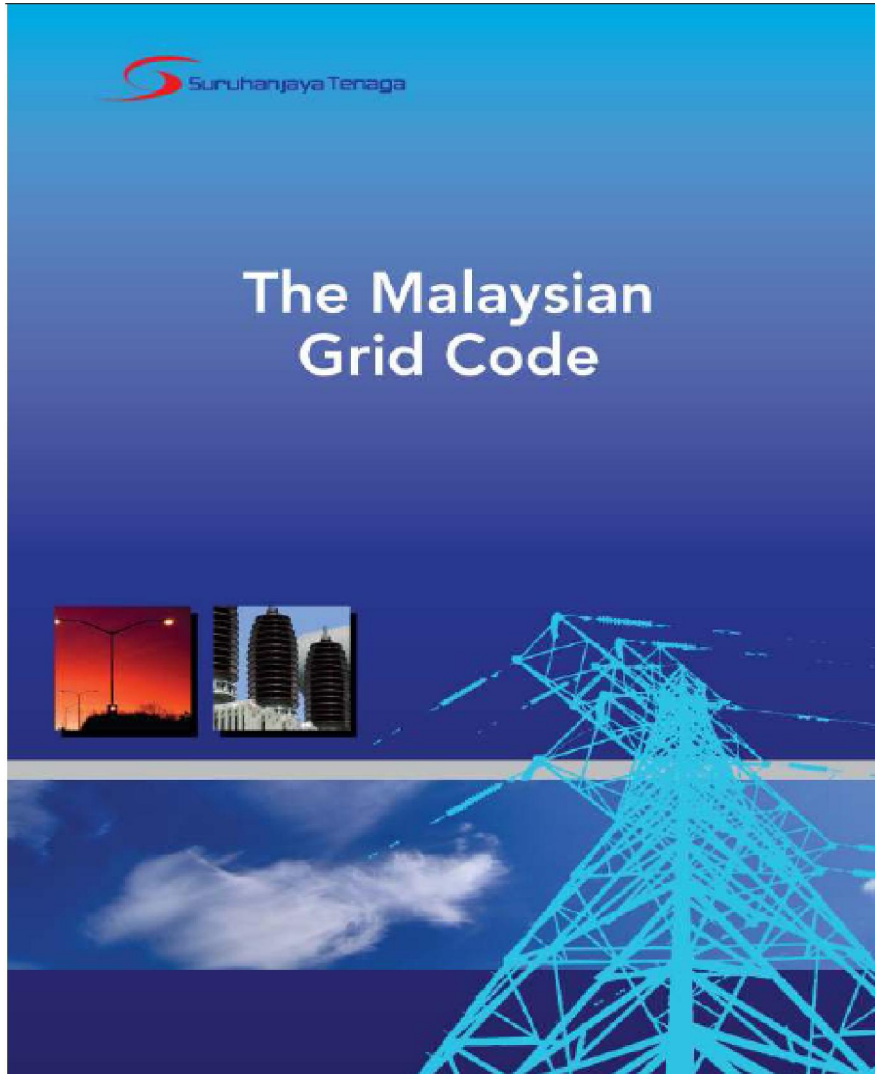
Power Quality  
Site Surveys/  
Investigations

Equipment  
Performance  
Testing/  
Characterizing

Design of  
Solutions

Implementation  
and Maintenance  
of Solutions

# The Malaysian Codes highlight the EMC responsibility for both power utility & customers





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**THANK YOU**